



Hyperspectral Imaging

Practical and technological issues, perspectives, challenges and opportunities
Applications in the Agro-Food sector

Juan Antonio FERNÁNDEZ PIERNA

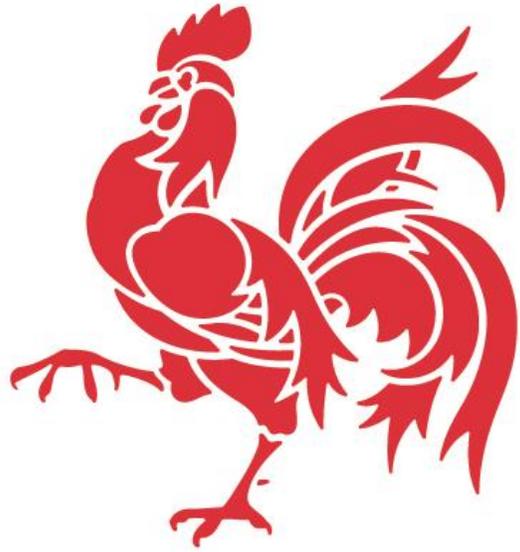
Antoine Deryck; François Stevens; Damien Vincke; Corentin Demoitié; Philippe Vermeulen; Nicaise Kayoka; Vincent Baeten

Quality and Authentication of Products Unit
Centre Wallon de Recherches Agronomiques
Chaussée de Namur, 24
5030 Gembloux, Belgium

j.fernandez@cra.wallonie.be

Helsinki, 9 /12 /2024

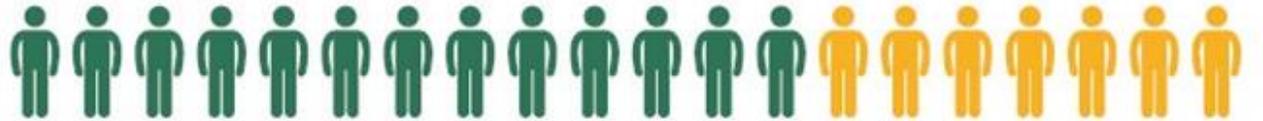




Wallonie
recherche
CRA-W

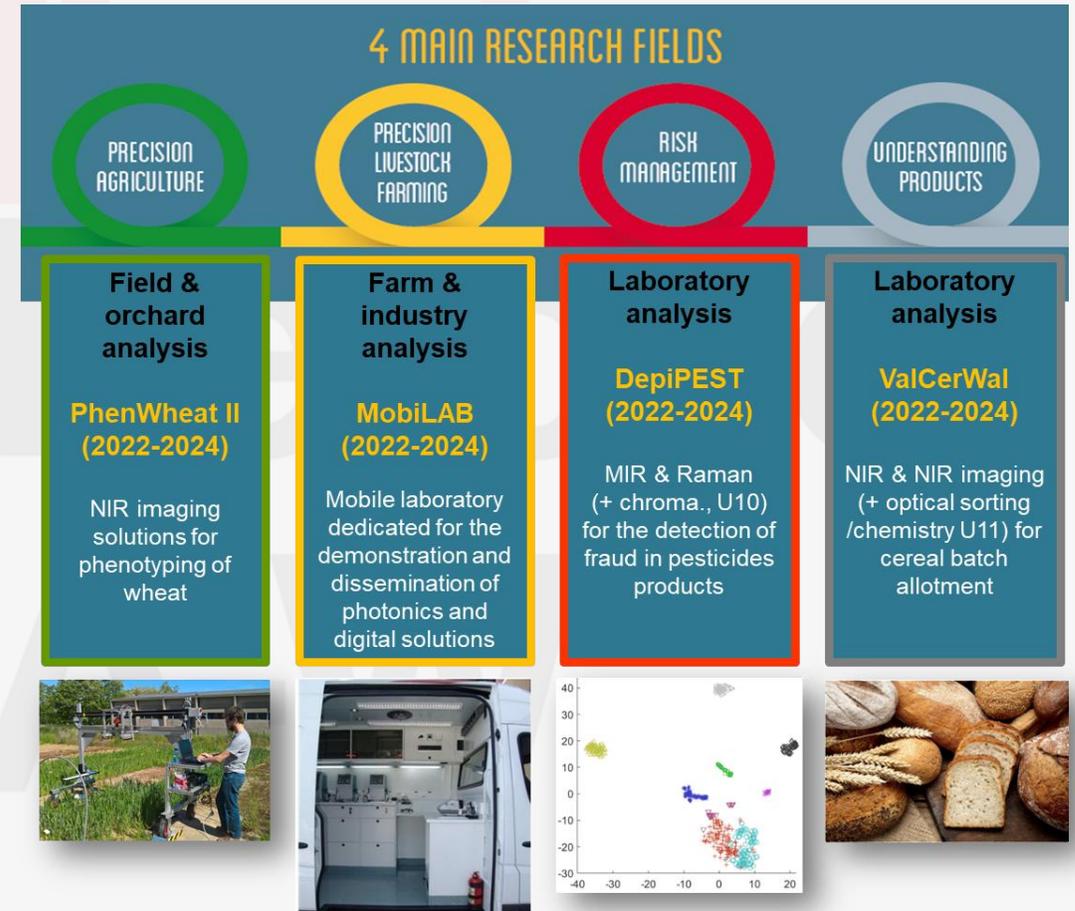


410 Staff including 120 Scientists



3 SITES





Quality and authentication of agricultural products Unit

Implementing and validating various operations with a view to being a dynamic, innovative and sustainable research player committed to the quality and authentication of agricultural and agri-food products. The unit also seeks to boost the Walloon agri-food sectors by improving the quality, traceability and typicality of their products, focusing in particular on products from the short distribution and organic sectors.



Objectives

Developing and applying knowledge, analytical methods and innovative tools to ensure product quality and authentication.



Developing **knowledge** in the field of agri-food product quality and authentication



Participating in the **European Research Area** (ERA).



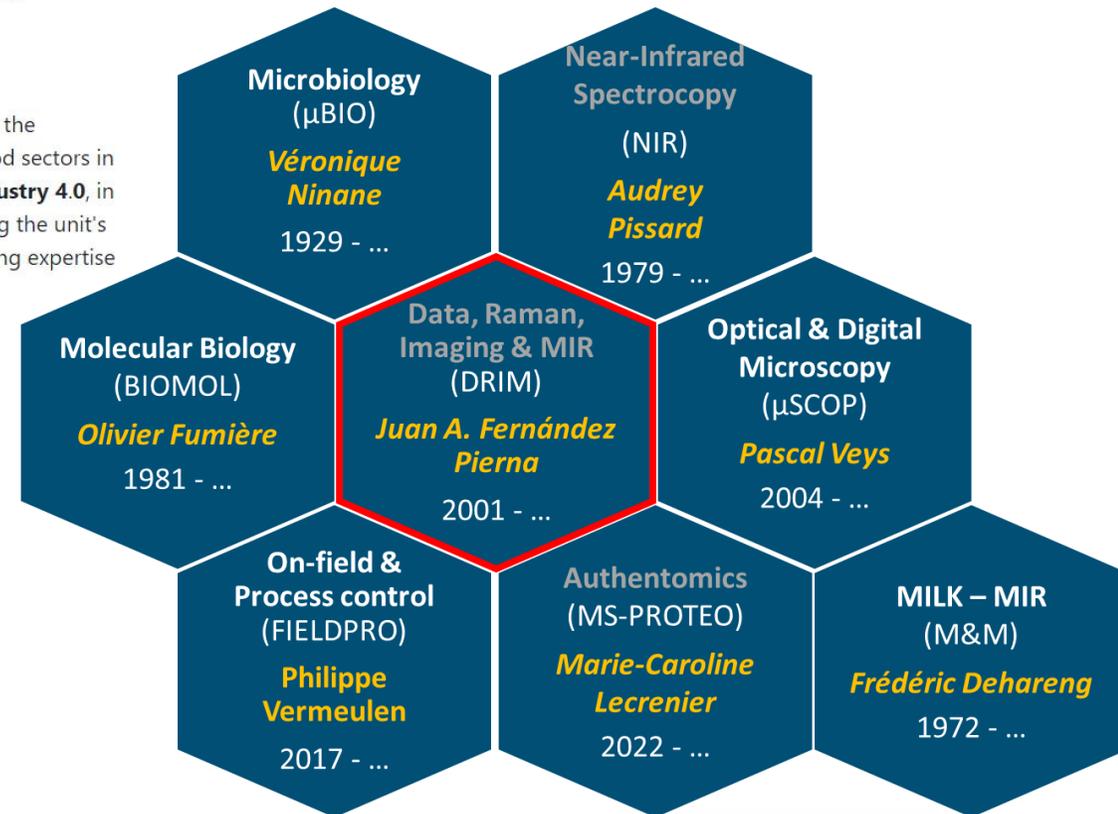
Ensuring a **technological and analytical watch** in the field of molecular biology, chemometrics, bioinformatics, imaging, database management, microbiology, microscopy and vibrational spectroscopy.



Lending support to the agricultural and food sectors in the **roll-out of Industry 4.0**, in particular by sharing the unit's sensor and modelling expertise



Developing **innovative, rapid and sustainable analytical methods**.



Head of Unit: Dr Vincent Baeten

Scientific Director Unit QAP



v.baeten@cra.wallonie.be



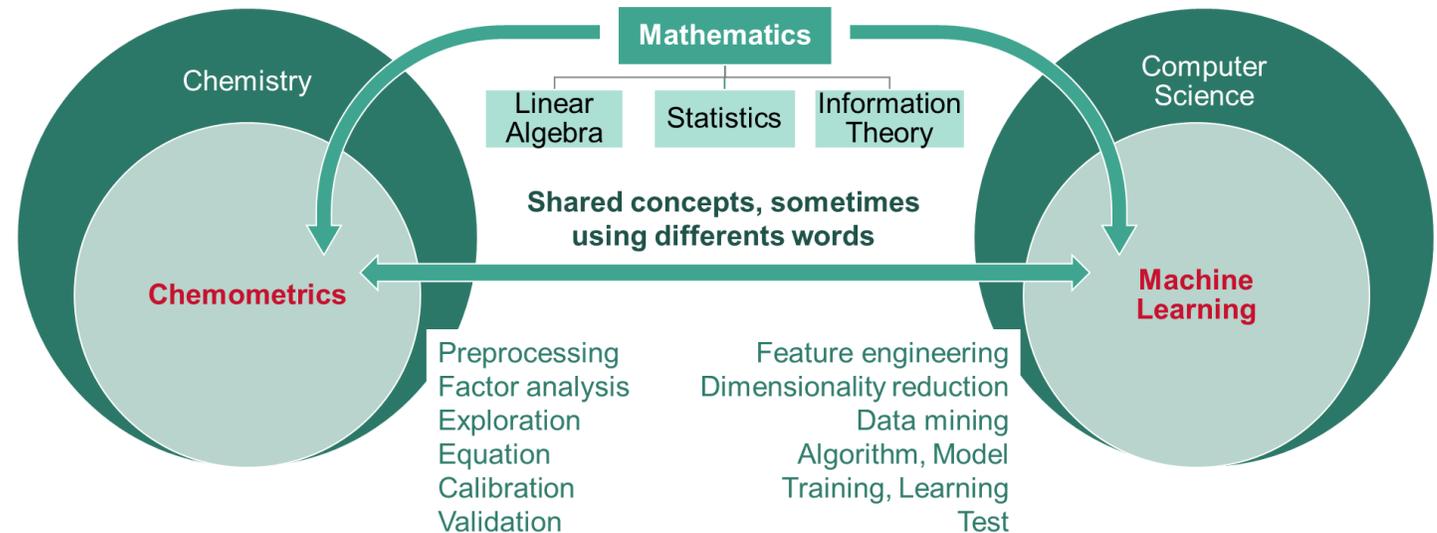
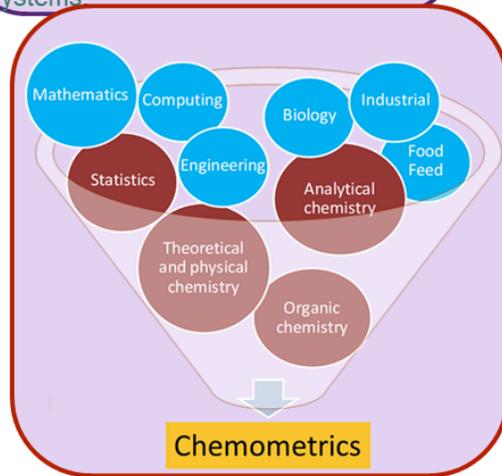


Quentin Arnould / Delphine Delhotte / Antoine Deryck /
Juan Antonio Fernández
Maxime Joissains / Nicaise Kayoka / François Stevens

Data Sciences – Chemometrics, Machine Learning

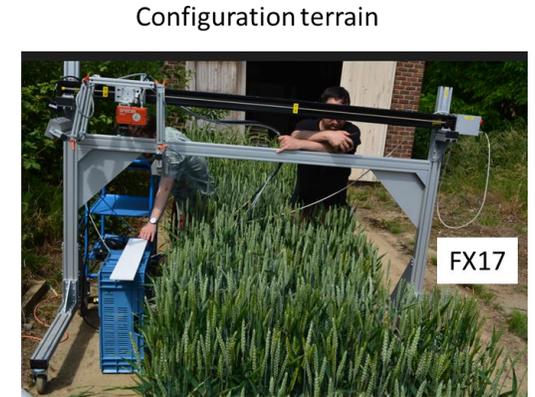
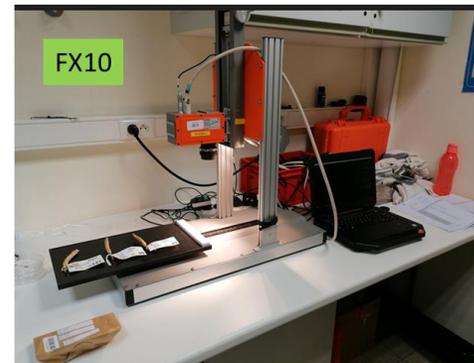
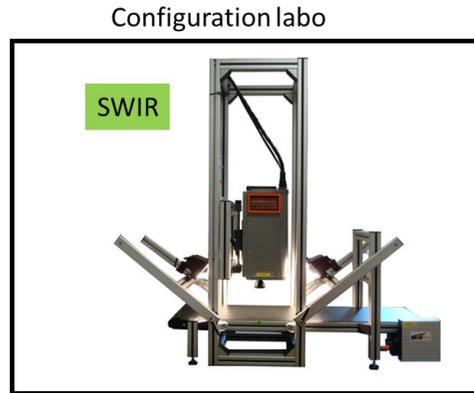
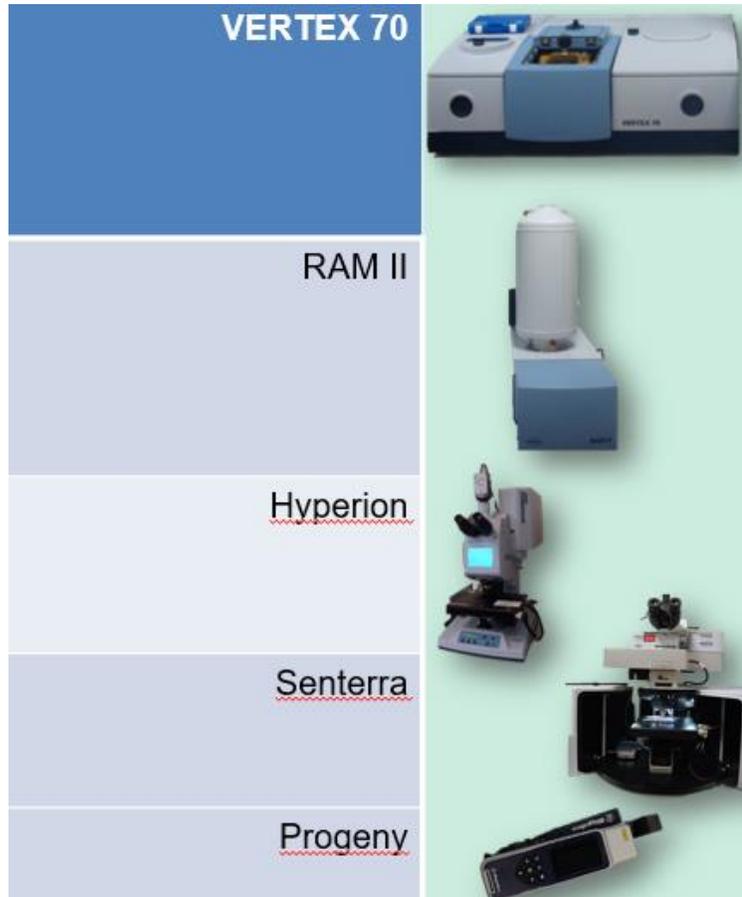
Chemometrics

“Chemometrics is a chemical discipline that uses mathematics, statistics and formal logic to design or select optimal experimental procedures; to provide maximum relevant chemical information by analyzing chemical data; and to obtain knowledge about chemical systems.”



DRIM team

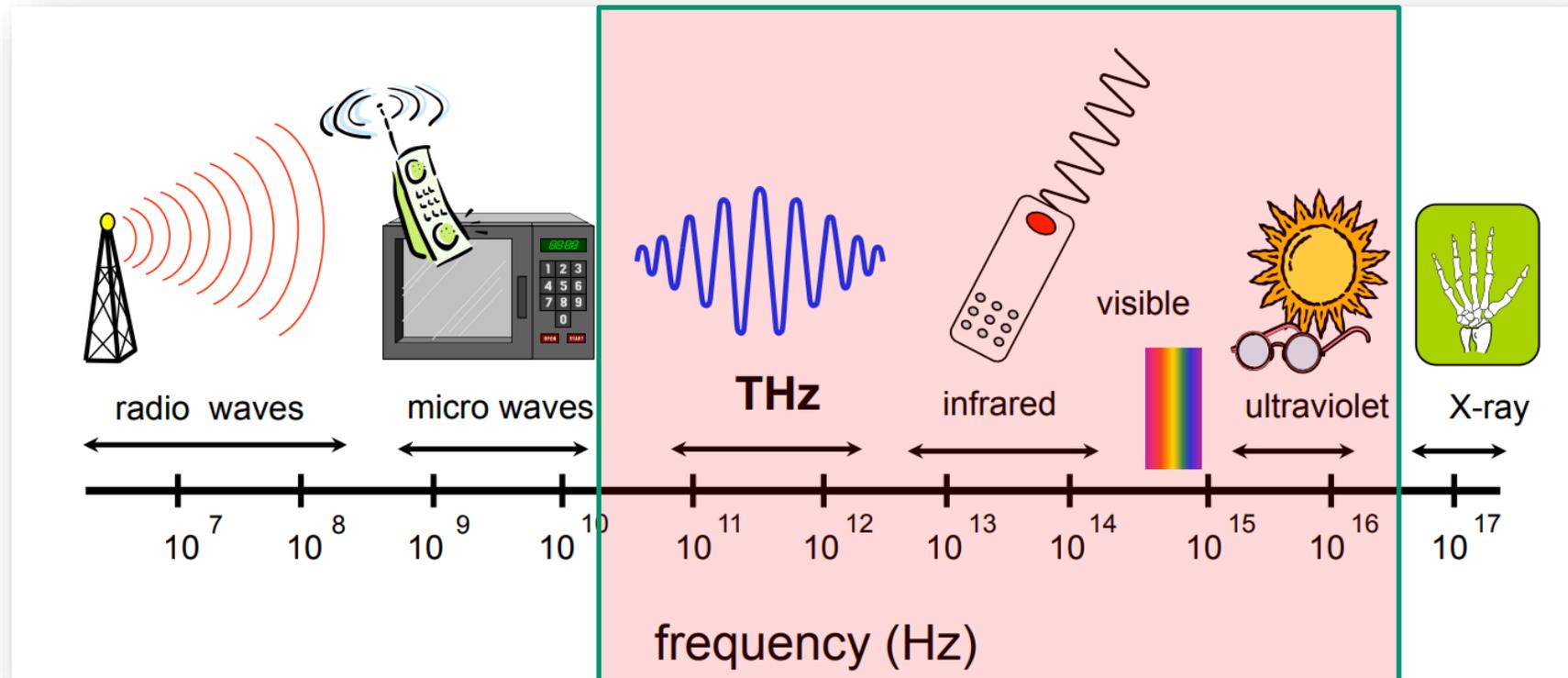
Techniques – Raman, Imaging & MIR



Vibrational Spectroscopy

Waves at our service...

electromagnetic spectrum of light



Source : R. Gente, N. Born, A. Rehn, M. Koch
CROP.SENSE.net Symposium, Bonn, 29.9.1014.

Vibrational Spectroscopy At the CRA-W

Vibrational Spectroscopy

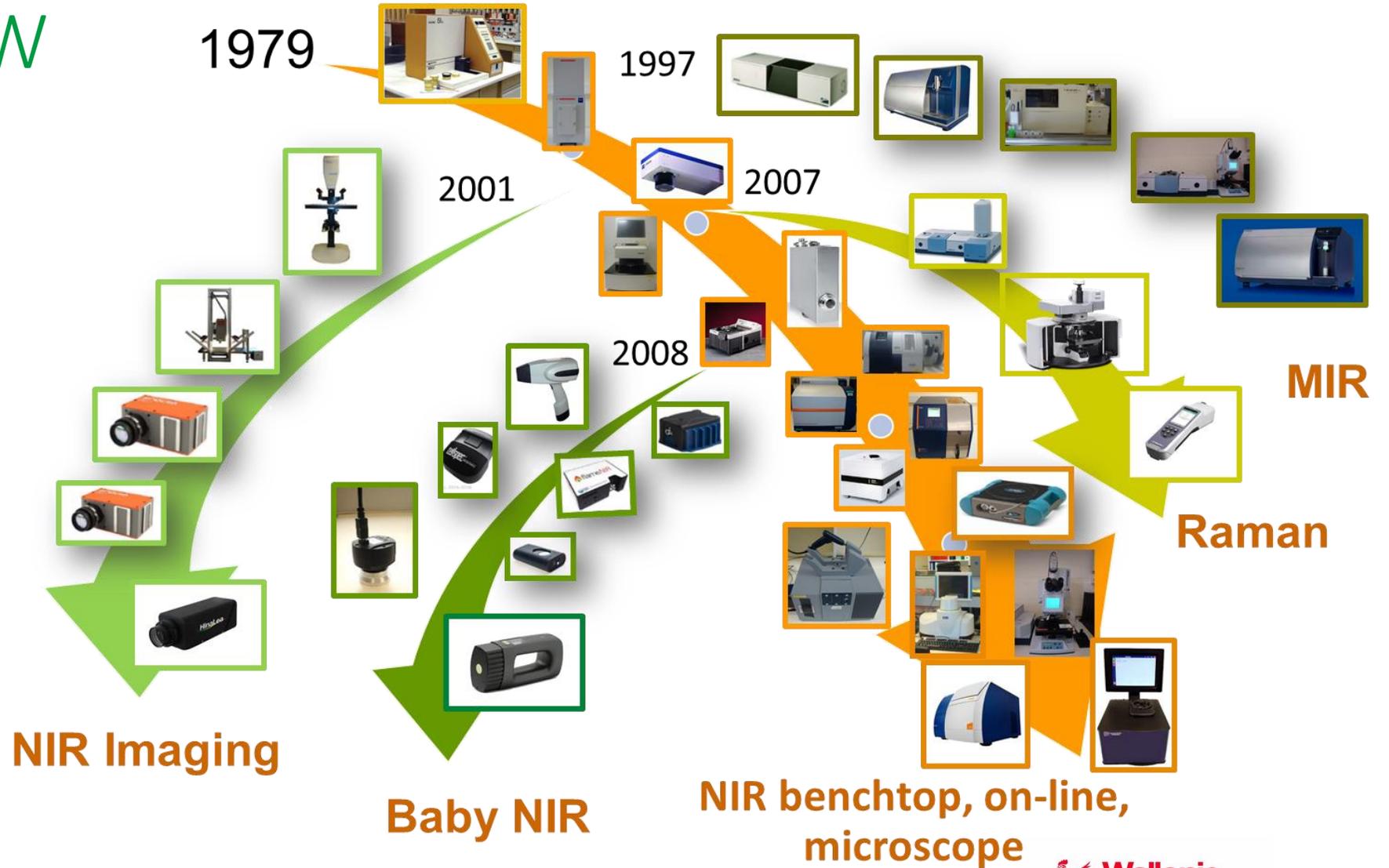
- No or limited sample prep (drying, grinding, ...)
- No additional reagents necessary
- Fast measurement even on moving sample (conveyor belt, ...)
- Non-invasive (do not alter the sample)
- Simultaneous determination of different constituents

Fast

Easy

Cost-efficient

Eco-friendly

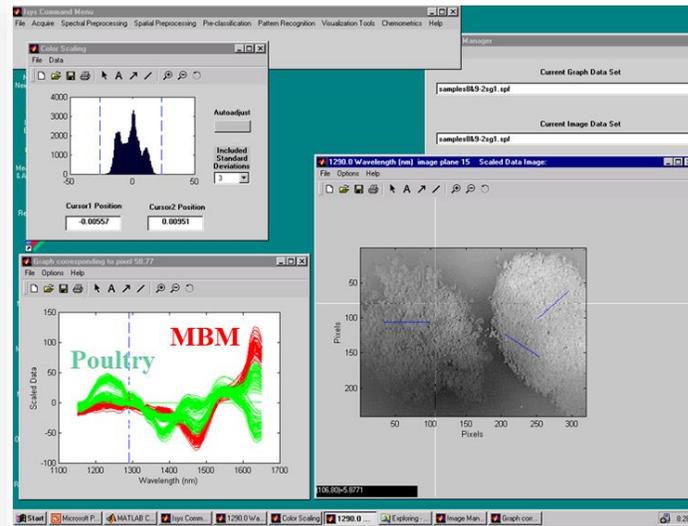


Hyperspectral Imaging CRA-W story

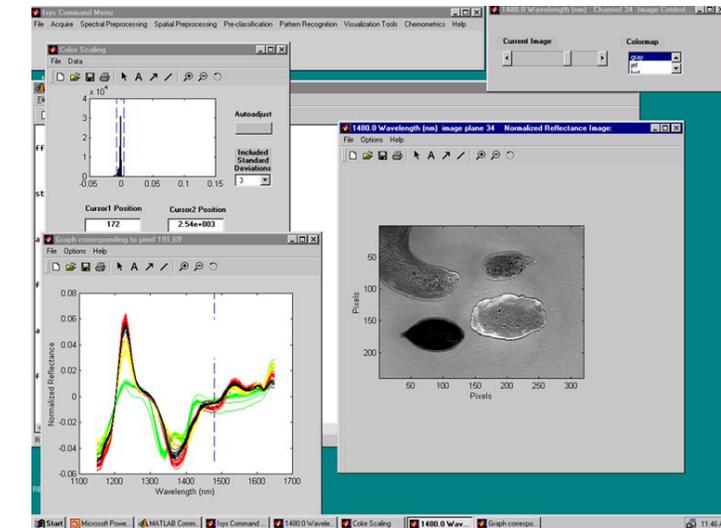
20 years ago...



Feedingstuffs



Dried fruits



Hyperspectral Imaging CRA-W story

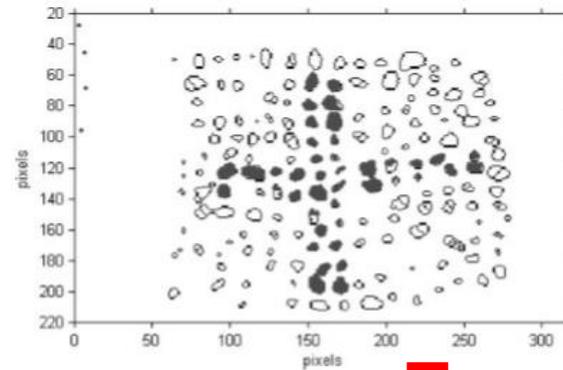
20 years ago...



JOURNAL OF CHEMOMETRICS
J. Chemometrics 2004; 18: 341–349
Published online 31 December 2004 in Wiley InterScience (www.interscience.wiley.com). DOI: 10.1002/cem.877

Combination of support vector machines (SVM) and near-infrared (NIR) imaging spectroscopy for the detection of meat and bone meal (MBM) in compound feeds

J. A. Fernández Pierna¹, V. Baeten¹, A. Michotte Renier¹, R. P. Cogdill² and P. Dardenne^{1*}



From machine learning to chemometrics

Hyperspectral Imaging

The CRA-W now



**8 DIFFERENT
IMAGING SYSTEMS**



**> 45 PEER REVIEW
PAPERS**



**> 10 BOOK
CHAPTERS**



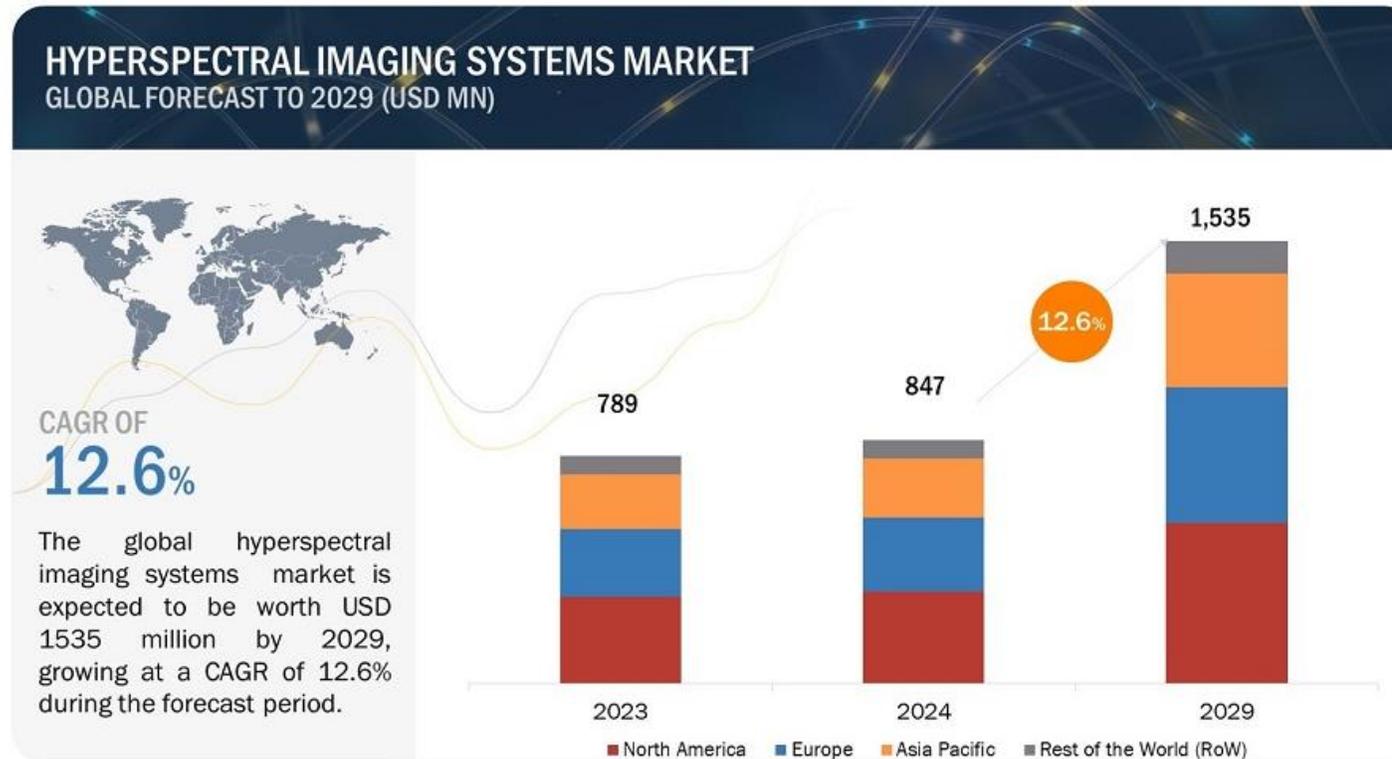
> 15 PROJECTS



**NUMEROUS
CONFERENCES AND
TRAINING COURSES**

Hyperspectral Imaging Market growth projections

The hyperspectral imaging market is set for robust growth, driven by technological advancements and expanding applications across multiple industries.



Hyperspectral Imaging Growth drivers

- **Technological Advancements:** Improvements in sensor technology and data processing.
- **Expanding Applications:** Increased use in agriculture, environmental monitoring, healthcare, and defense.



- **Investment and Funding:** Growing interest from venture capital and government grants.

Hyperspectral Imaging

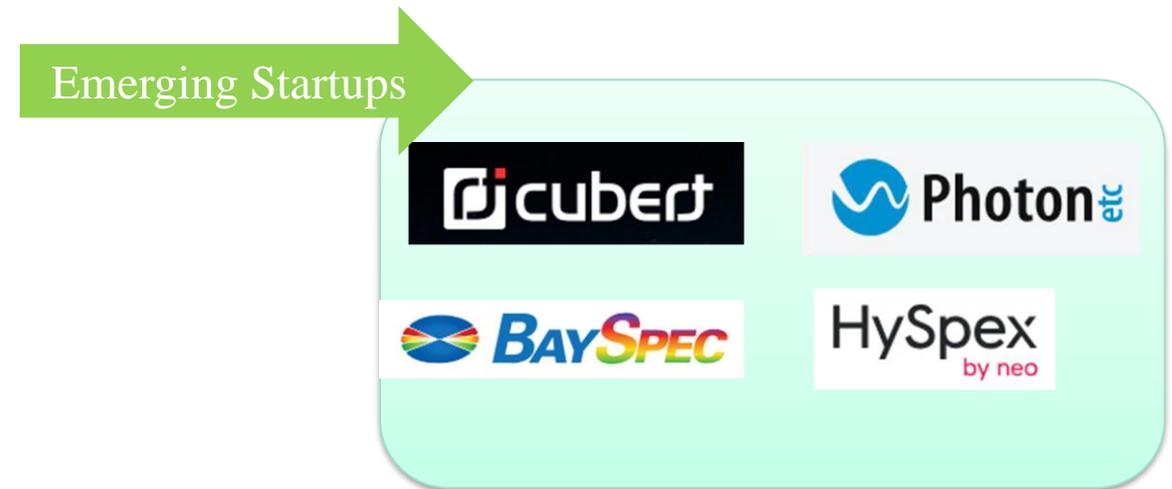
Growth drivers – industry insights

The hyperspectral imaging market is dynamic, with **established players** driving innovation and **new entrants** pushing the boundaries with cutting-edge technologies.

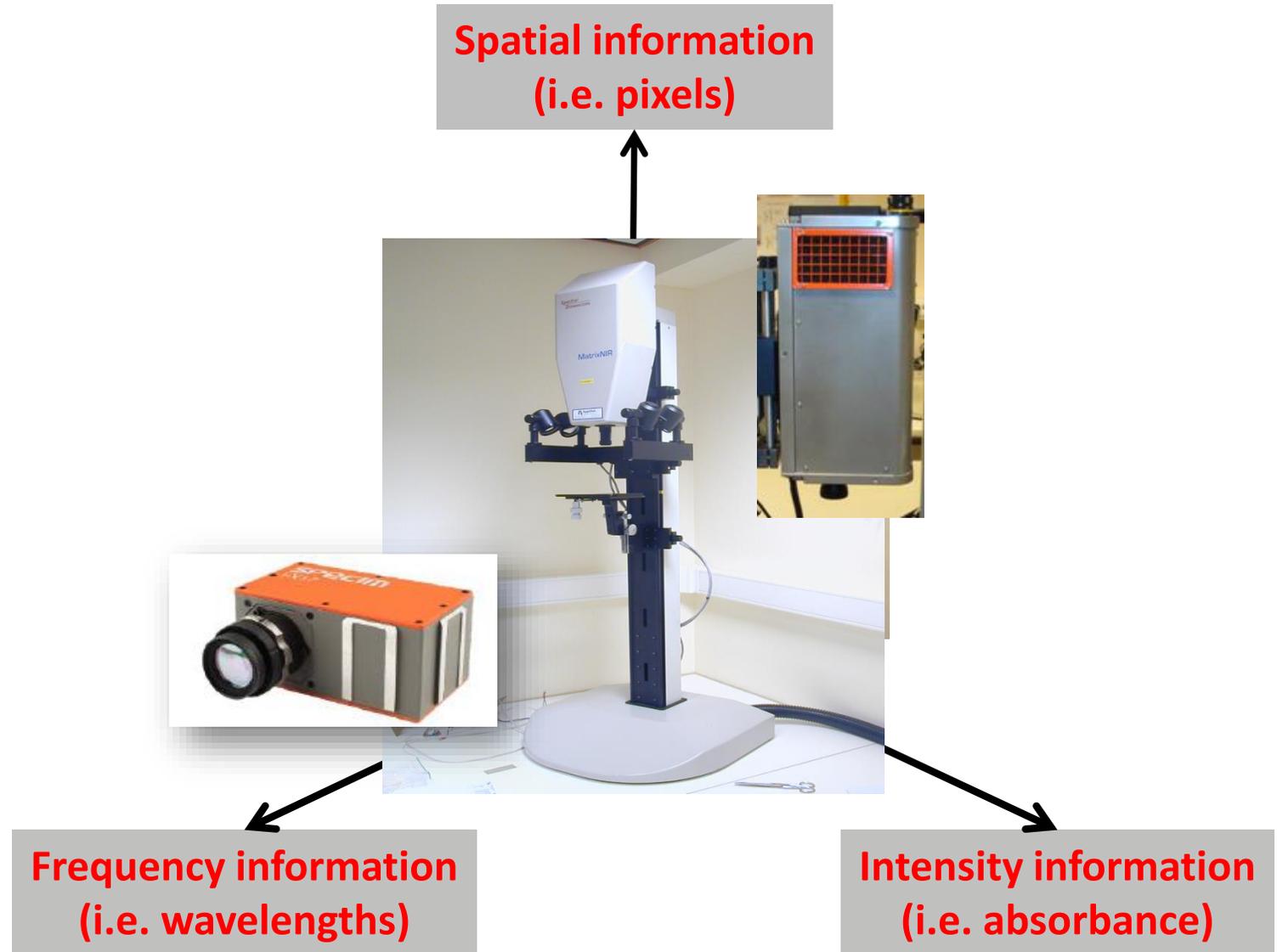
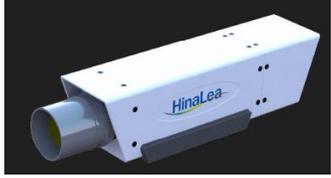
Key Players



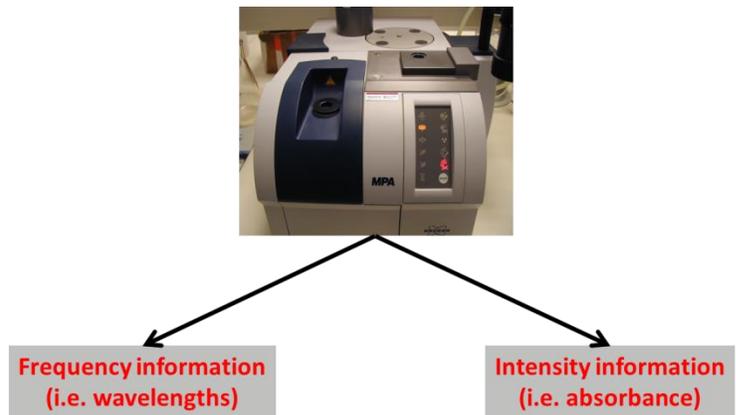
Emerging Startups



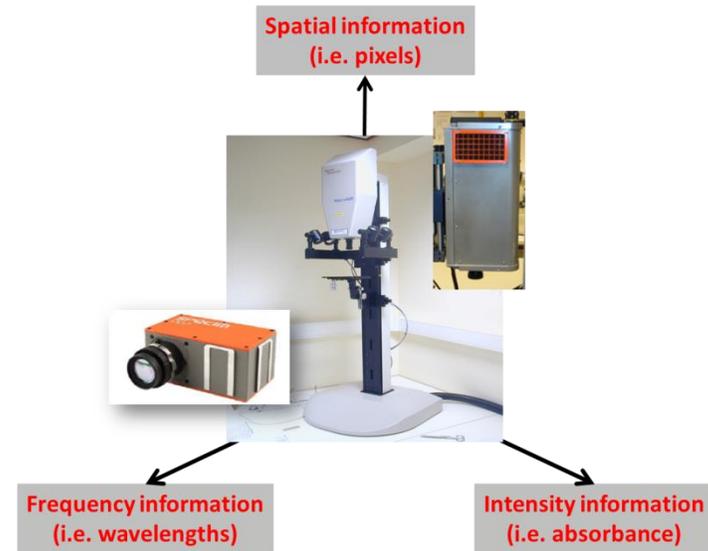
Hyperspectral Imaging Technology



Hyperspectral Imaging Technology



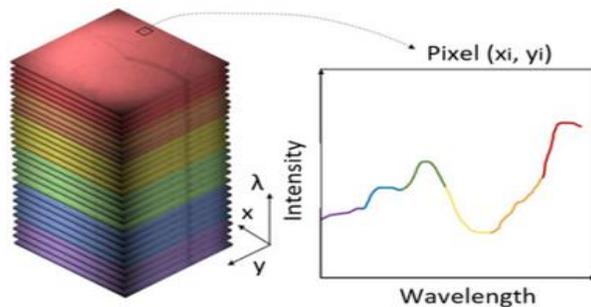
From 1 spectrum/sample



to 10^n spectra/sample with $n \gg 3$

Hyperspectral Imaging Technology

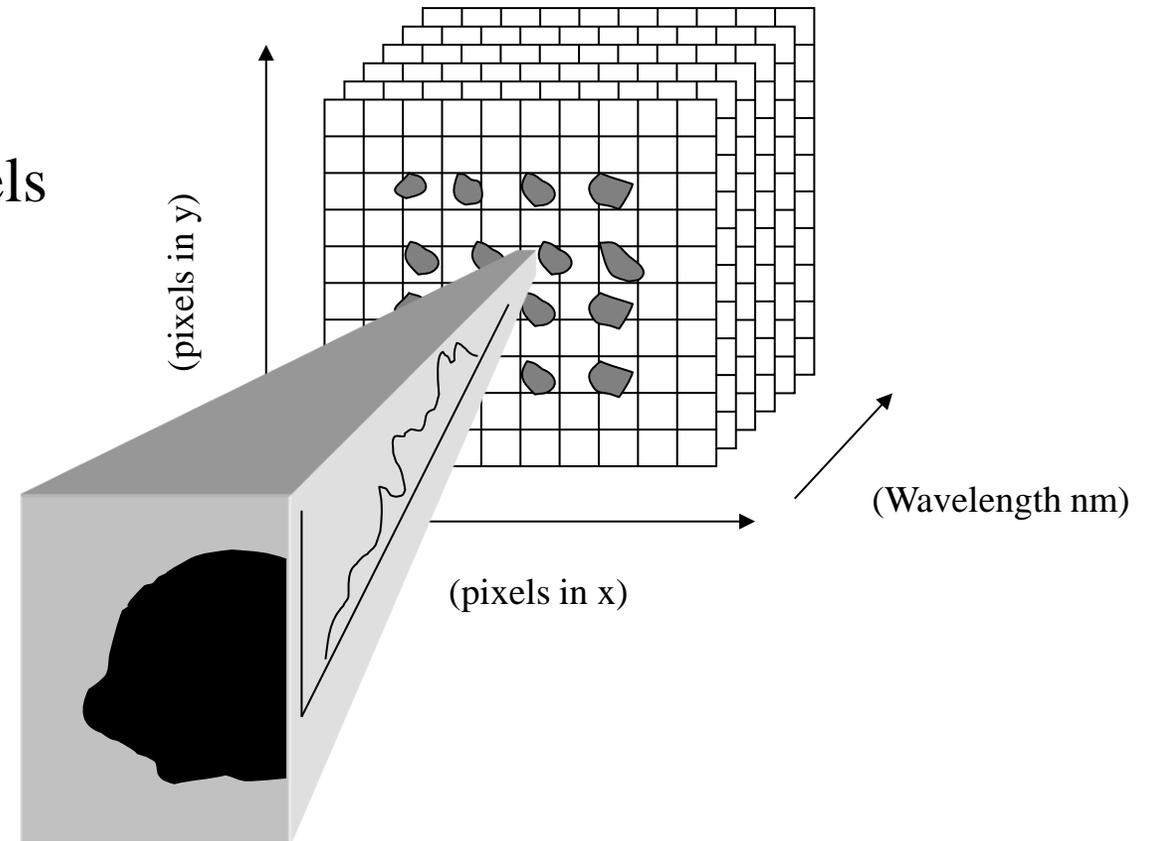
Datacube (or **Hypercube**) is a matrix of **I x J** pixels and **K** wavelengths



Hyperspectral imaging (HSI)

Source:

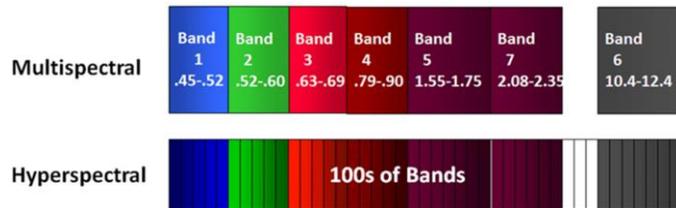
<https://www.pyroistech.com/hyperspectral-and-multispectral-imaging/>



pixel = spectrum

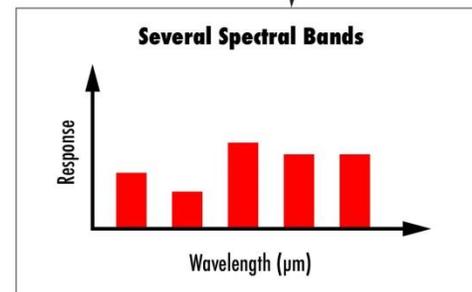
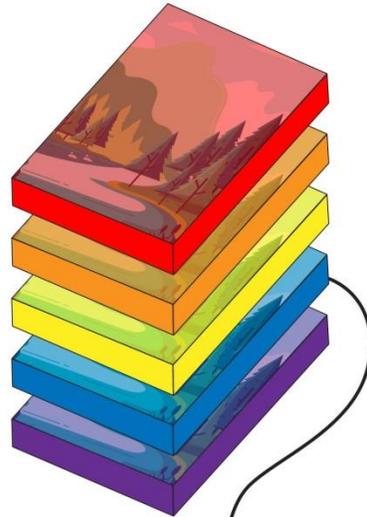
Hyperspectral Imaging Technology

MULTISPECTRAL/ HYPERSPECTRAL COMPARISON

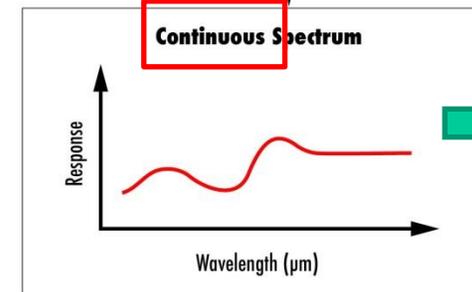
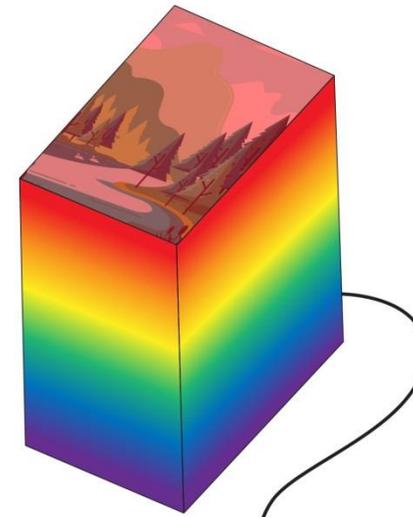


Hyperspectral demixing: identify the 'materials' in the image and their proportions in each pixel.

Multispectral

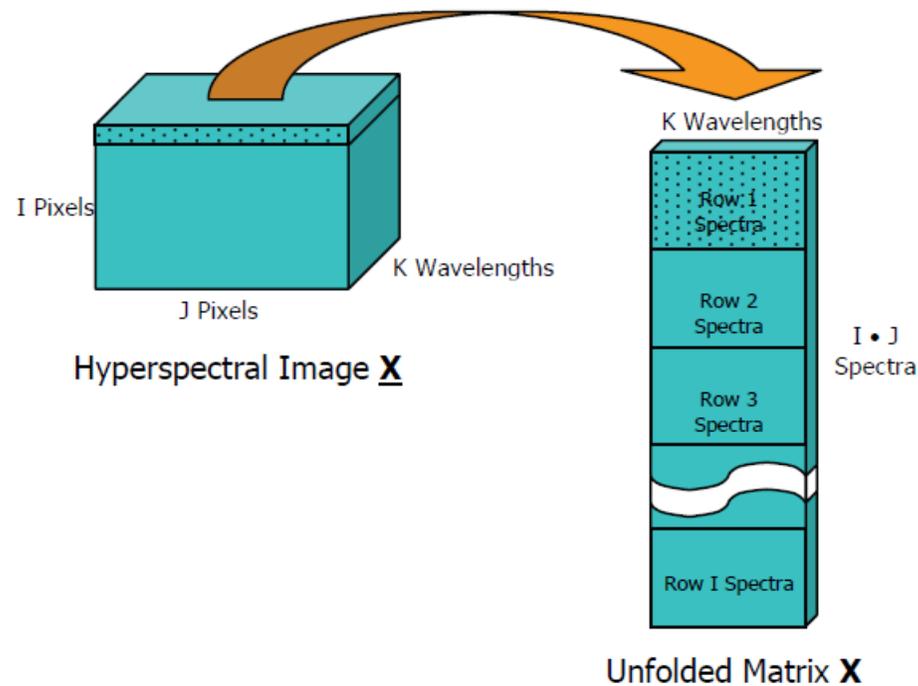


Hyperspectral



Possibility to apply tools and mathematical methods for continuous functions

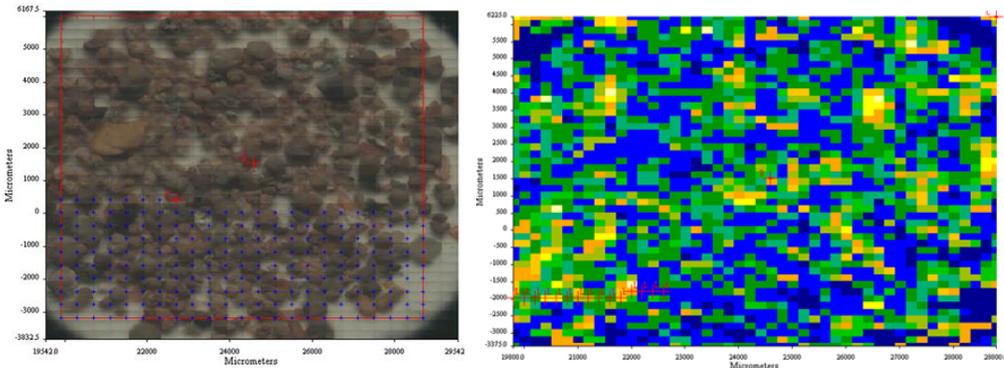
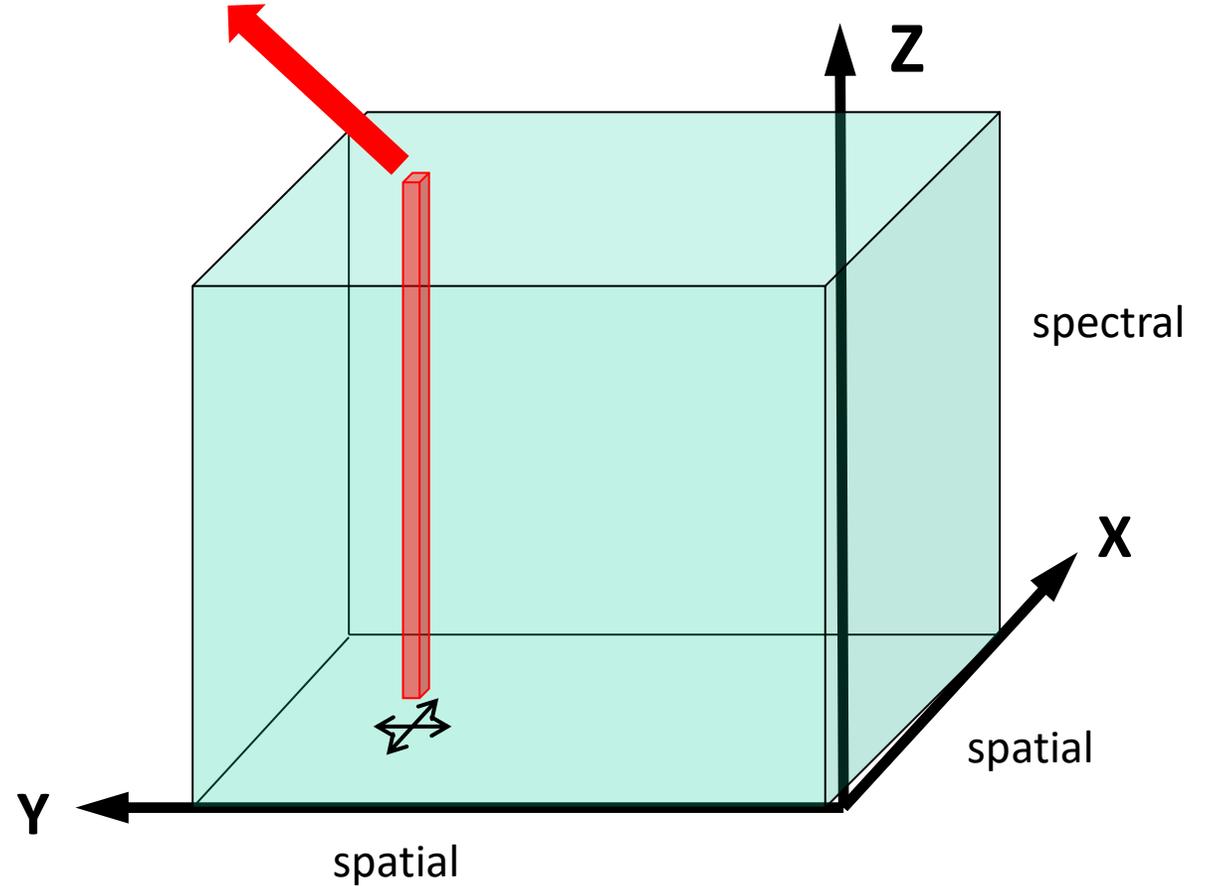
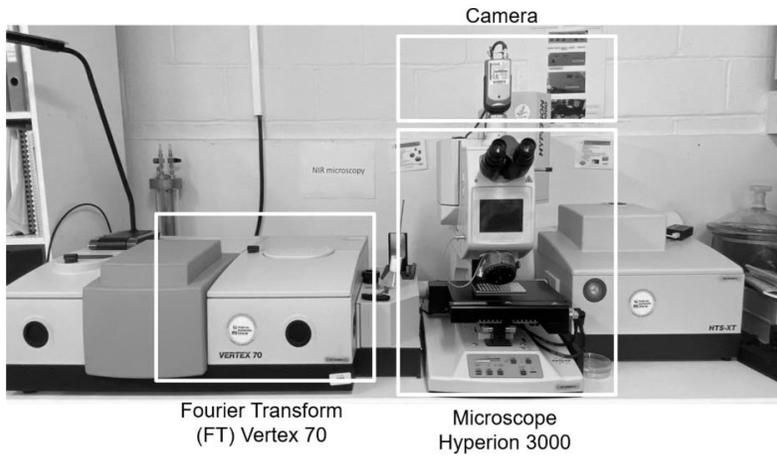
Hyperspectral Imaging Technology - Unfolding



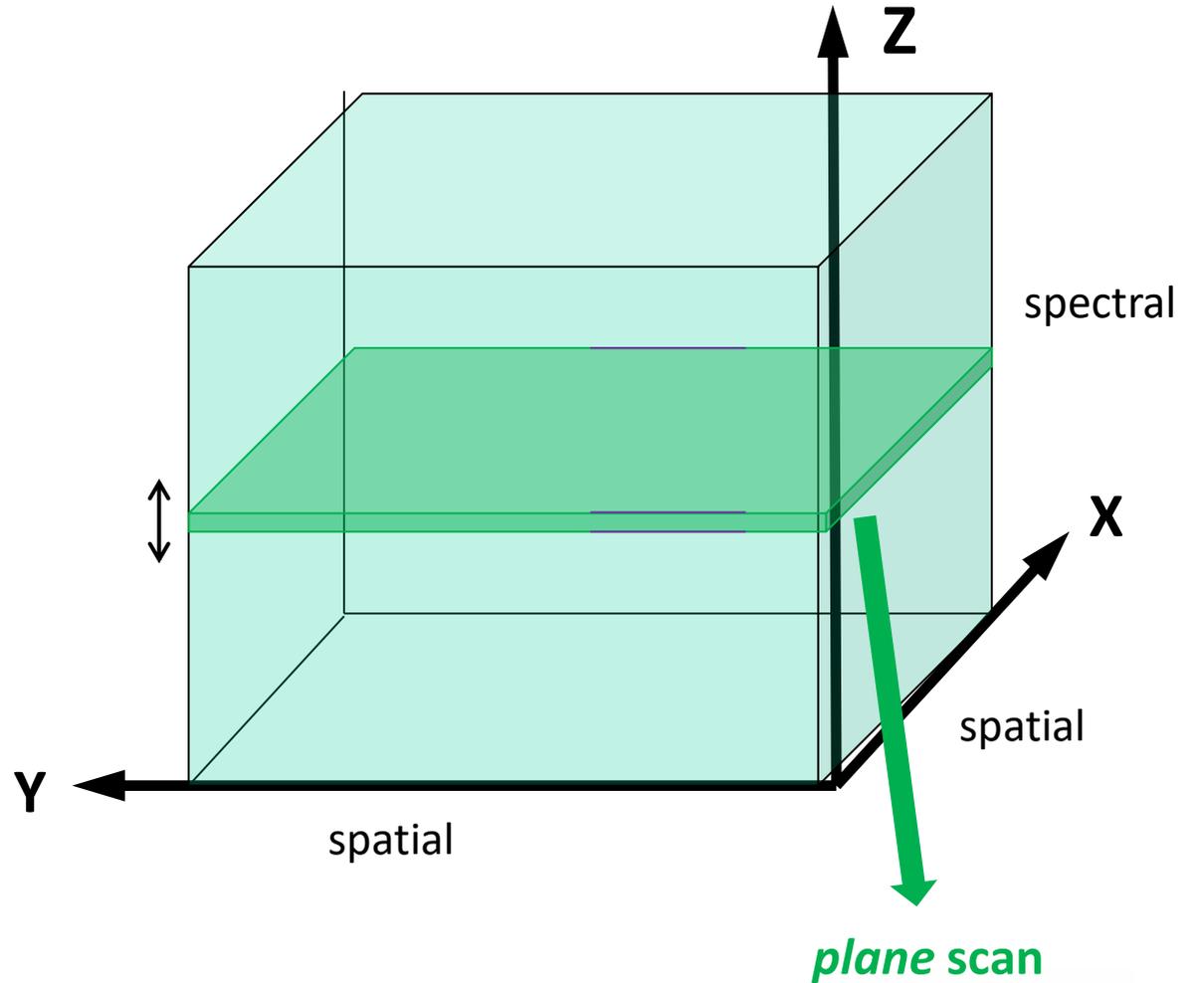
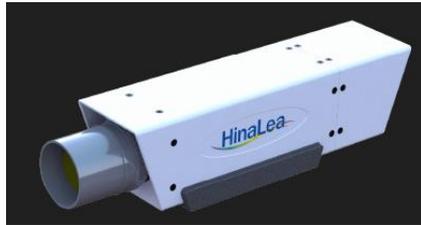
The three dimensional hyperspectral image \underline{X} is unfolded into a two dimensional matrix \underline{X} .

Hyperspectral Imaging Technology

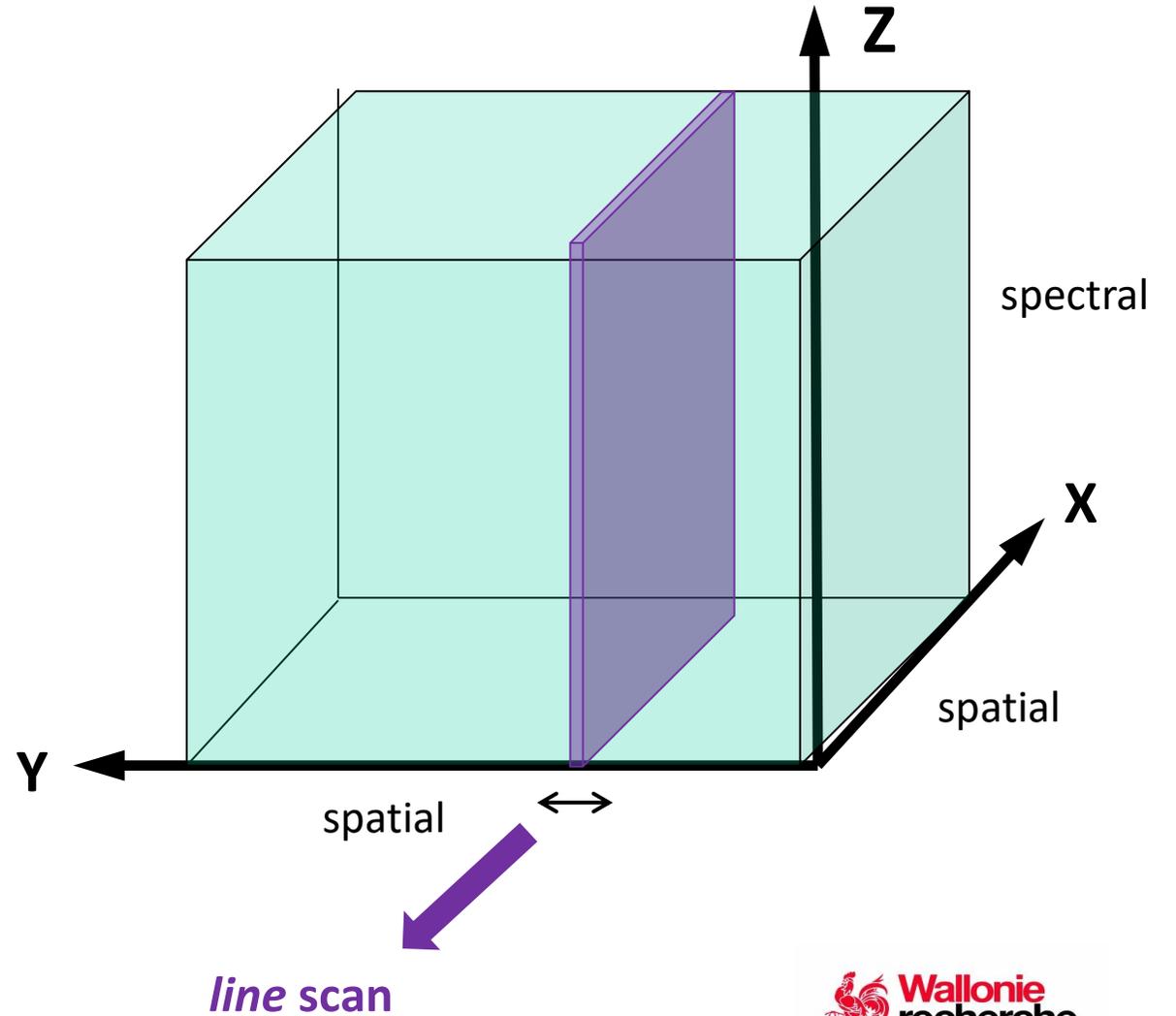
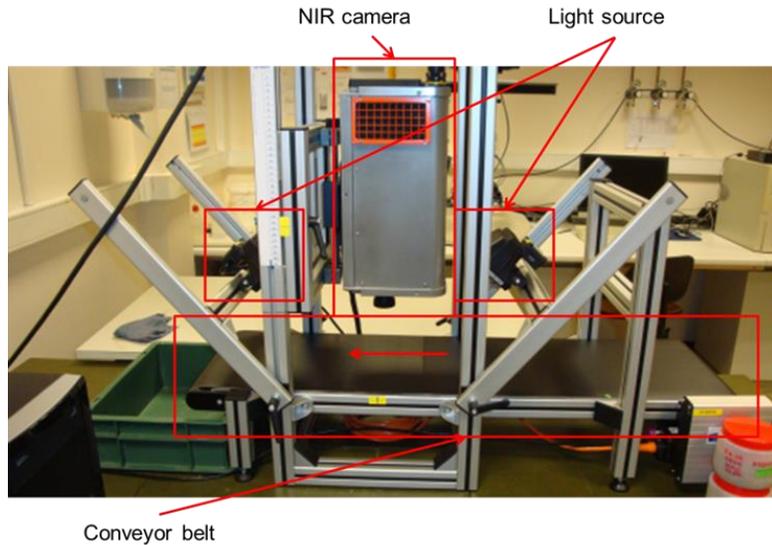
staring (point) scan



Hyperspectral Imaging Technology



Hyperspectral Imaging Technology



Hyperspectral Imaging CRA-W story

VNIR and NIR

Cameras: FX10 (Specim, FI) → 400 – 1000 nm
FX17 (Specim, FI) → 900 – 1700 nm
Set-up: LabScanner (Specim, FI)
Software: LumoScanner (Specim, FI)



LabScanner, FX10 and FX17 cameras

Now...

Point-scan microscopy

System: Vertex 70 Bruker → 1100 – 2500 nm
Hyperion 3000



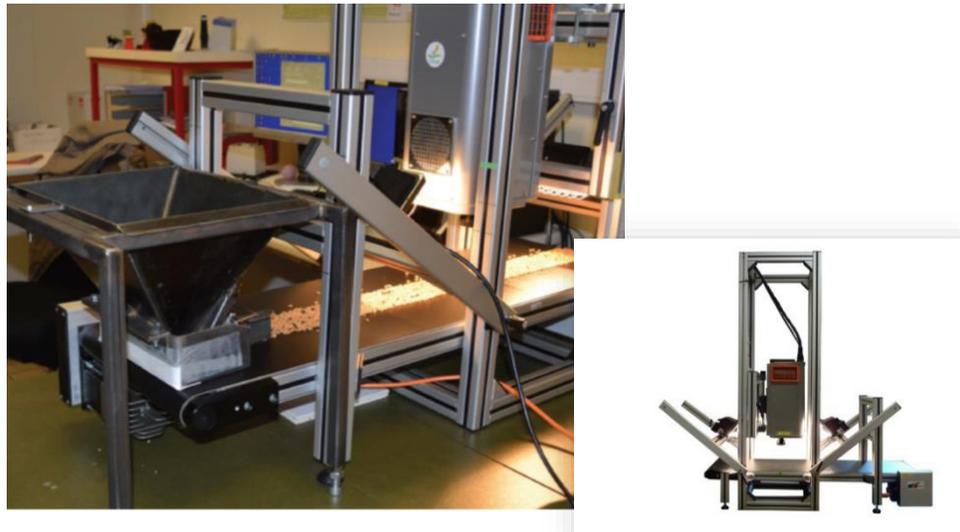
Hyperspectral Imaging CRA-W story

SWIR

Now...

Camera: SWIR XEVA CL 2.5 320 TE4 (Specim, FI)
→ 1100 – 2400 nm
Set-up: Conveyor belt system (BugerMetrics, LV)
Software: HyperProVB (BugerMetrics, LV)

Camera: Specim → 1000 – 2500 nm



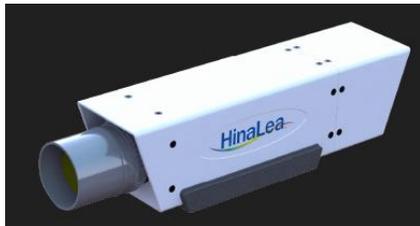
SWIR XEVA camera paired with a conveyor belt

Hyperspectral Imaging CRA-W story

Now...

Snapshot

Camera: HinaLea → 900 – 1700 nm



Qsorter

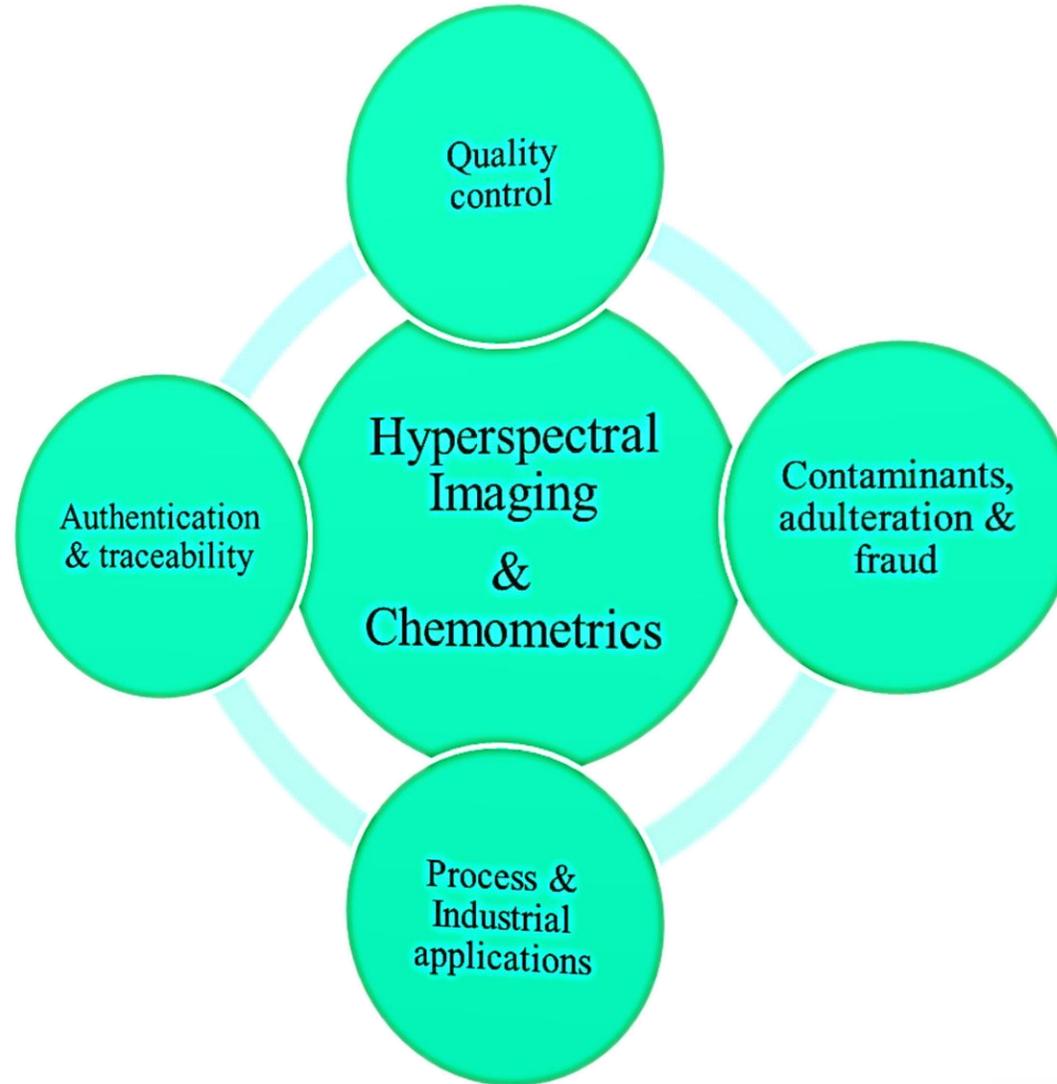
RGB images

Predictions

NIR spectra 900 -1700 nm

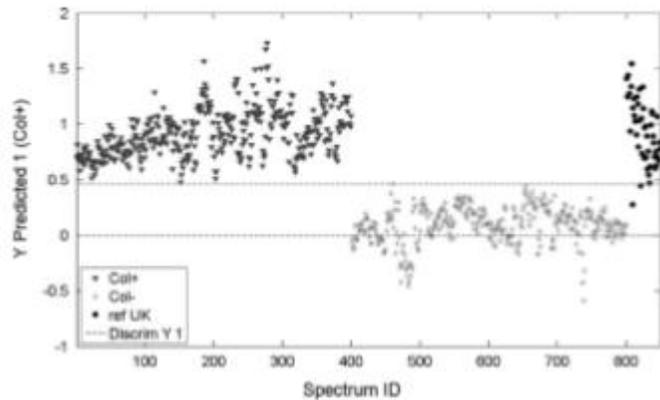
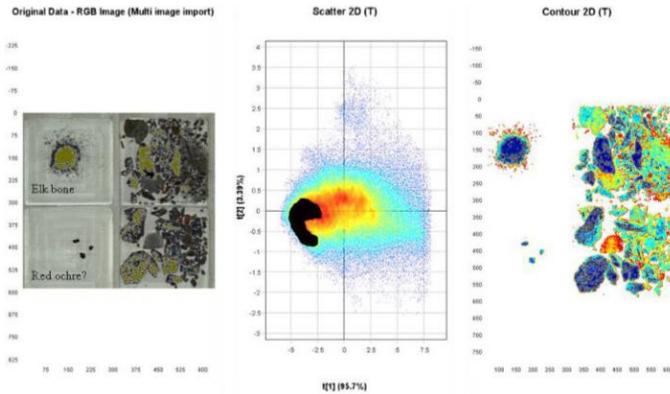


Hyperspectral Imaging Applications



Archaeology

Bone fragments



Identification of fragmented bones and their state of preservation using near infrared hyperspectral image analysis

Johan Linderholm,^a Juan Antonio Fernández Pierna,^{b,*} Damien Vincke,^b Pierre Dardenne^b and Vincent Baeten^b

Contents lists available at ScienceDirect

Talanta

journal homepage: www.elsevier.com/locate/talanta



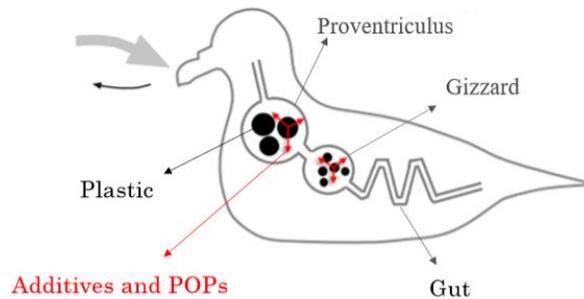

Analysis of collagen preservation in bones recovered in archaeological contexts using NIR Hyperspectral Imaging



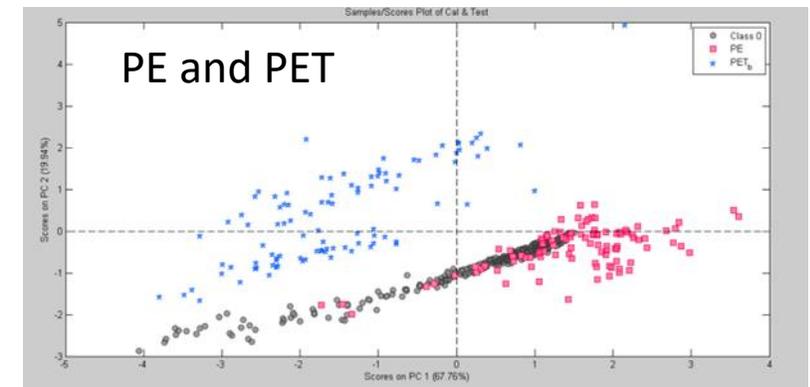
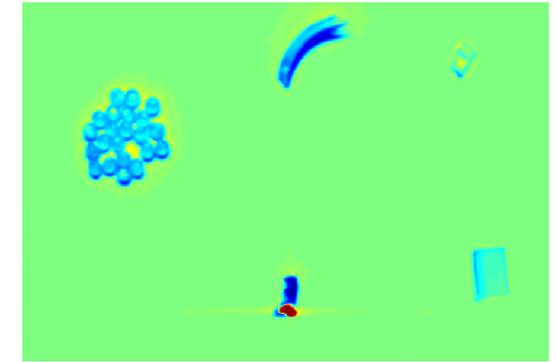
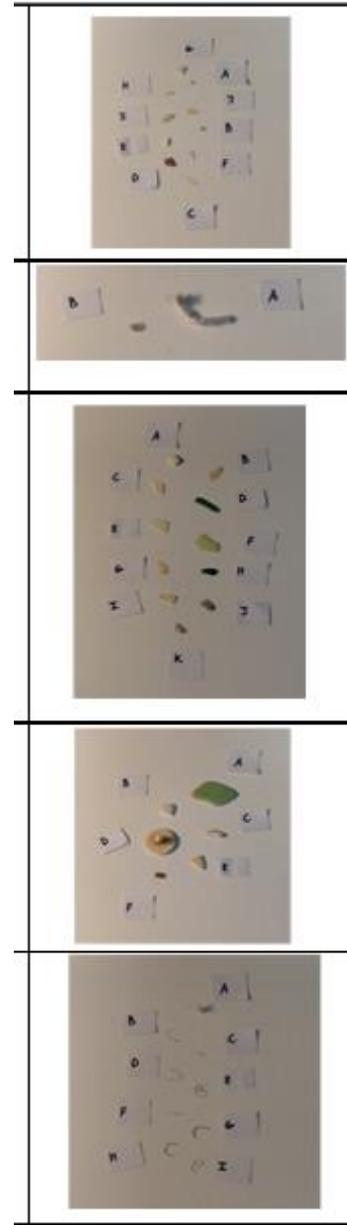
Damien Vincke^a, Rebecca Miller^b, Édith Stassart^b, Marcel Otte^b, Pierre Dardenne^a, Matthew Collins^c, Keith Wilkinson^d, John Stewart^c, Vincent Baeten^a, Juan Antonio Fernández Pierna^{a,*}

Contaminants, adulteration & fraud

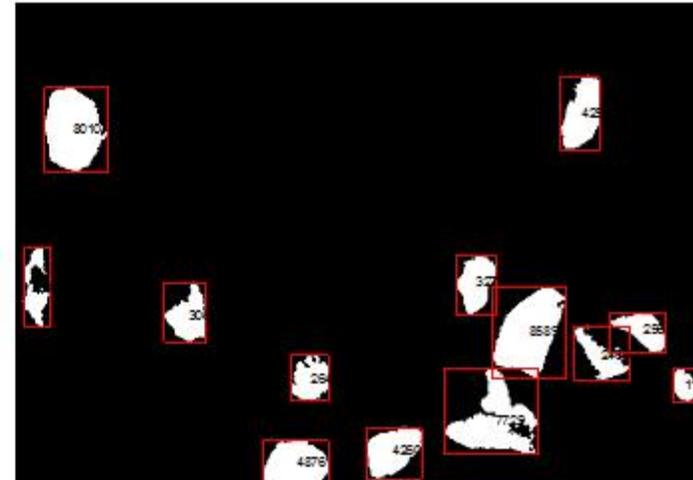
Plastics and POPs



Plastics are usually accompanied by additives and persistent organic pollutants (POPs).



Quality control Impurities



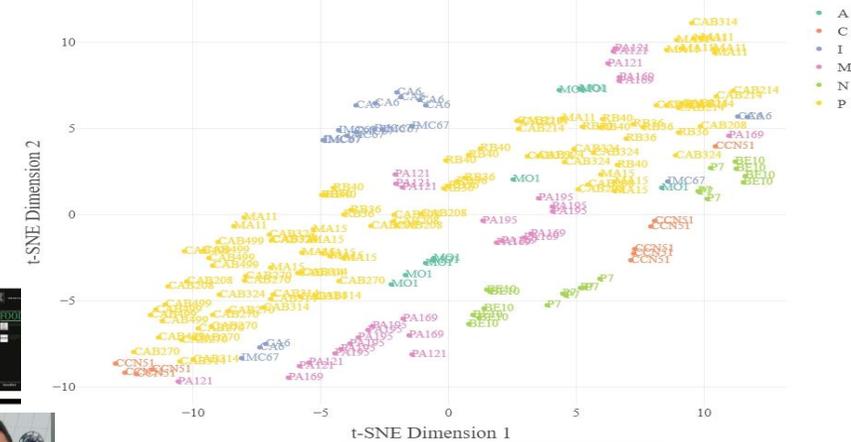
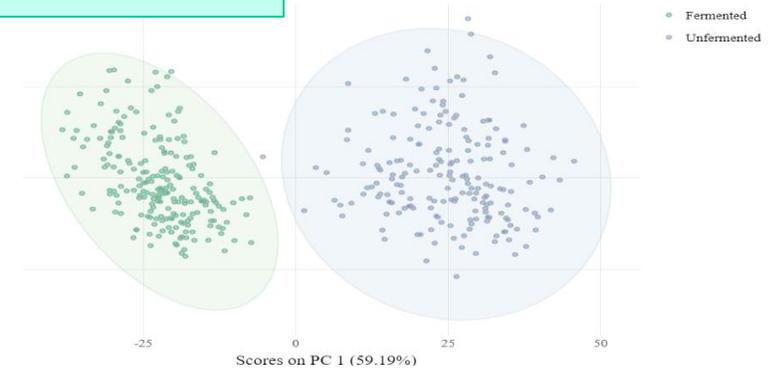
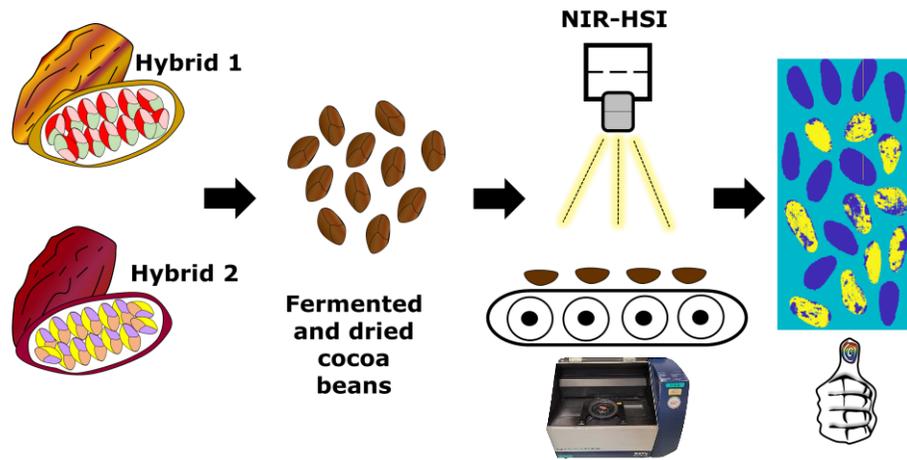
KNN - PCA models



'Using a visible vision system for on-line determination of quality parameters of olive fruits'. E. Guzmán, V. Baeten, J.A. Fernández Pierna, J.A. García Mesa. Food and Nutrition Sciences, 4, 90-98 (2013).

Authentication & Traceability Cocoa beans

Discrimination of fermented vs unfermented cocoa beans & discrimination of 19 hybrid genotypes



Authentication of cocoa (*Theobroma cacao*) bean hybrids by NIR-hyperspectral imaging and chemometrics

J.P. Cruz-Tirado^a, Juan Antonio Fernández Pierna^b, Hervé Rogez^c, Douglas Fernandes Barbin^{a*}, Vincent Baeten^b

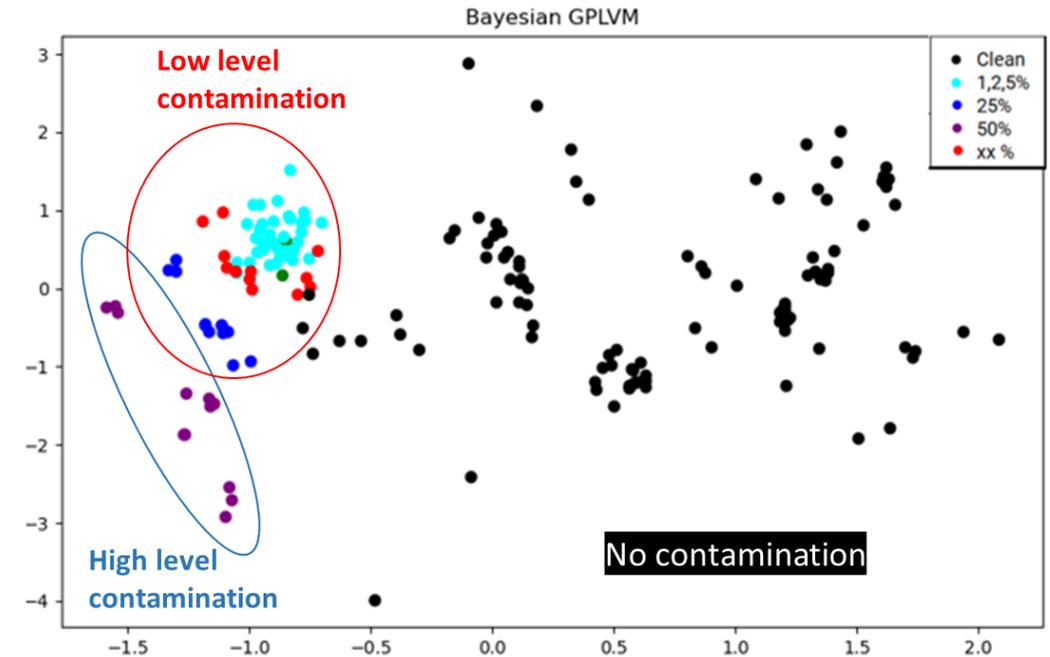


Contaminants, adulteration & fraud

Oregano adulteration



- **2 origins: Turkey and Italy**
- **4 adulterants: cistus, olive leaves, myrtle & sumac**
- **Mixed at: 1, 2, 5, 25 & 50% level**

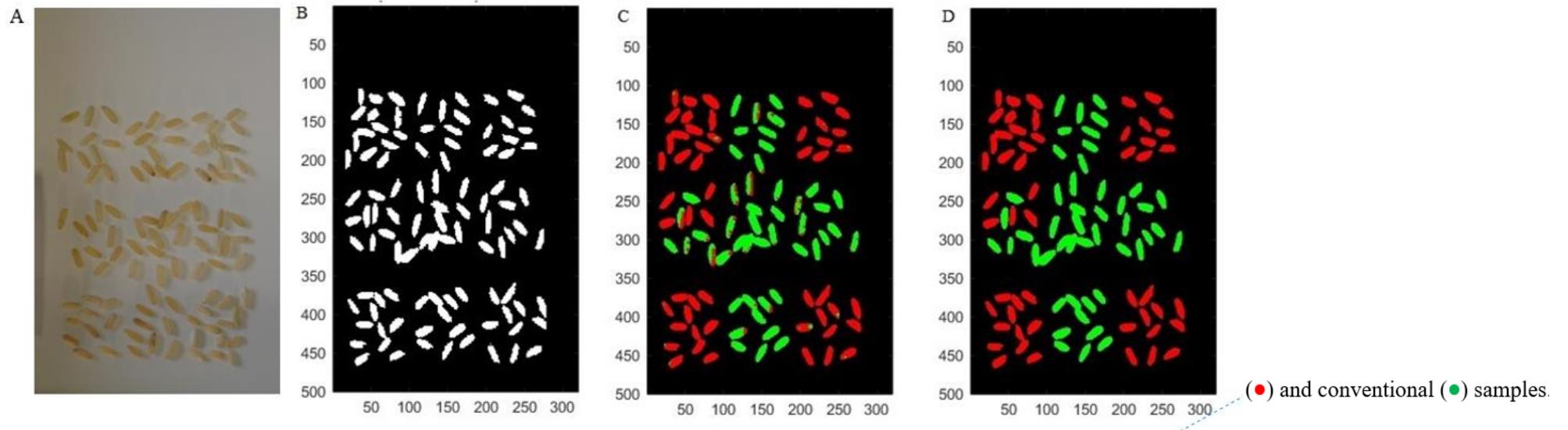


Hyperspectral NIR



Contaminants, adulteration & fraud

Organic vs conventional rice

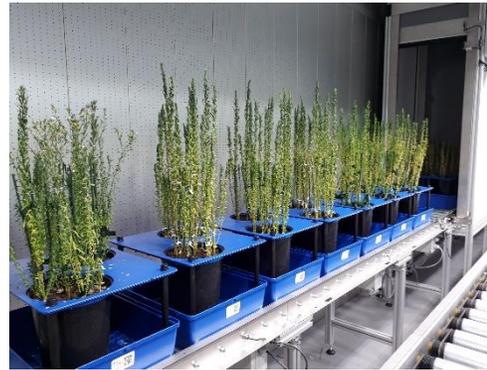


Discriminant analysis of intact organic and conventional brown rice by benchtop, hand-held and hyperspectral imaging NIRS coupled to chemometric tools

Elem Tamirys dos Santos Caramês¹, Michel Rocha Baqueta¹, Juan Antonio Fernández Pierna², Juliana Azevedo Lima Pallone¹, Vincent Baeten²



Authentication & Traceability Flax disease



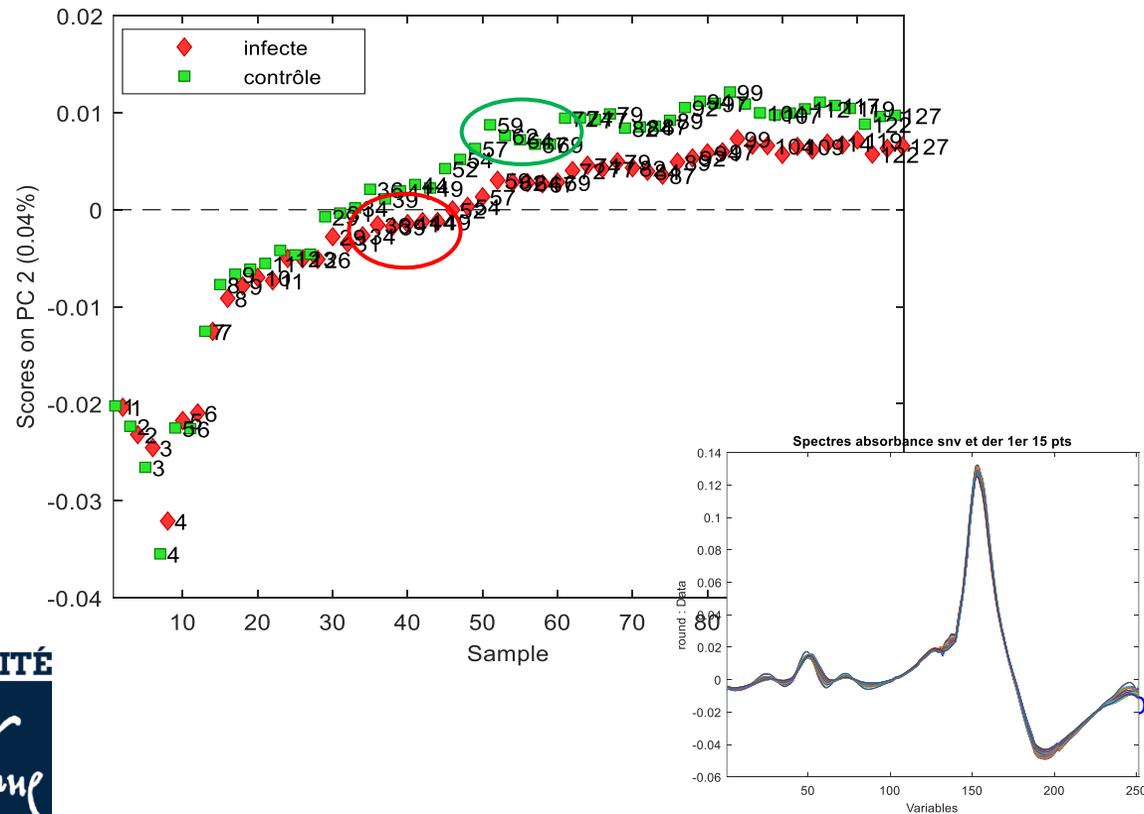
Control plant

Inoculated plant

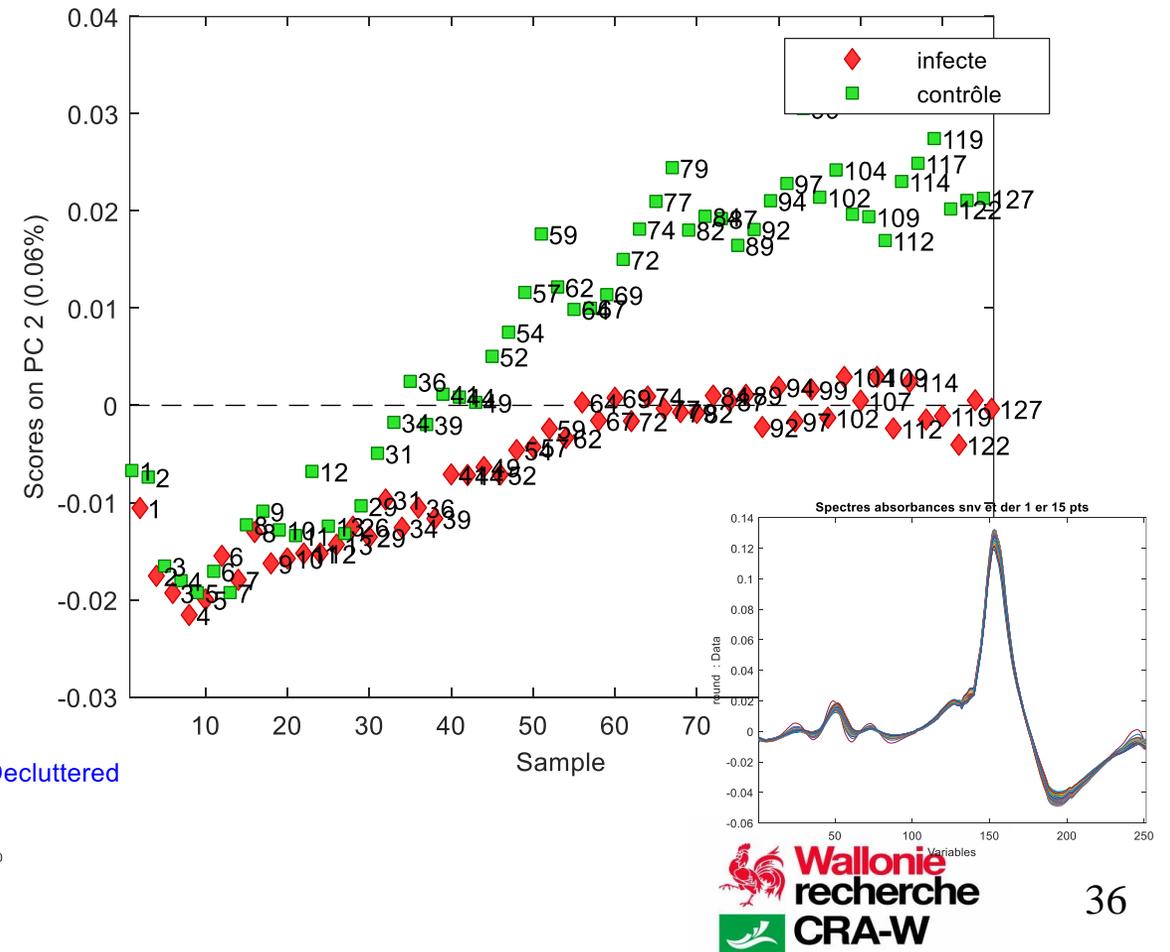
Authentication & Traceability

Flax disease

Variety more resistant

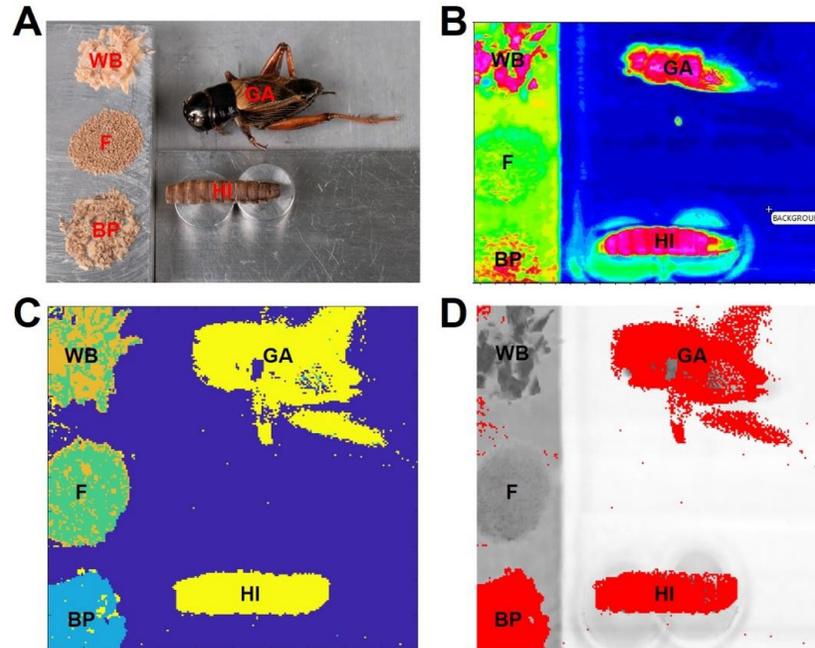
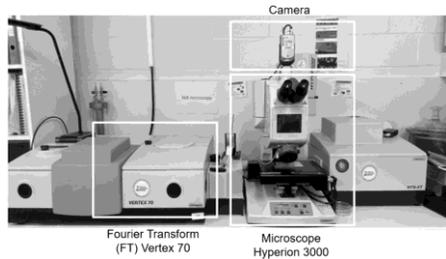
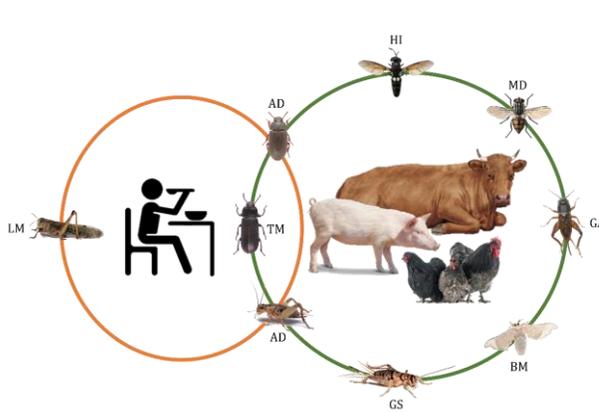


Variety less resistant



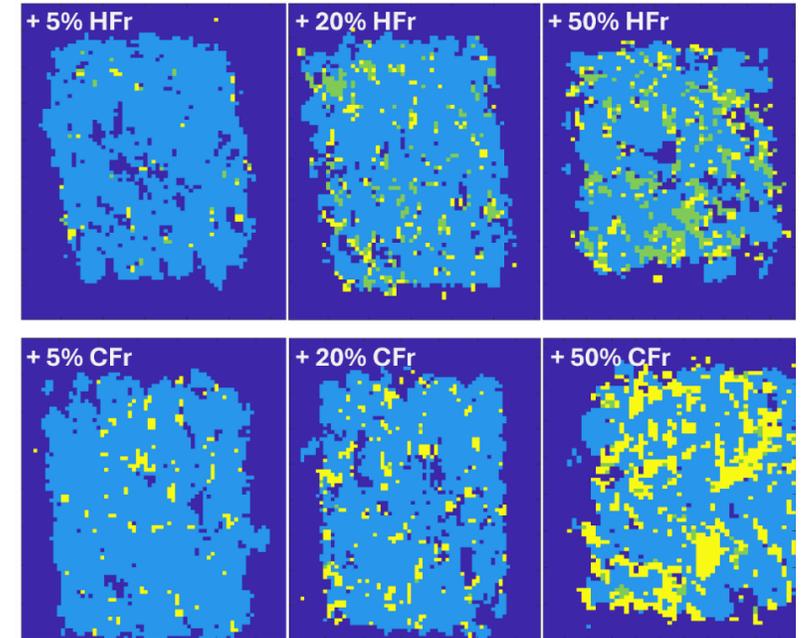
Authentication & Traceability

Detection & characterisation of insect meal intended for feedingstuffs



Photograph (A), spectral image (B), PLS-DA image processing (C) and absorbance equation image processing (D) of different samples analysed by NIRM.

WB: Wheat bran; F: Frass; BP: Bovine PAP; GA: Gryllus assimilis; HI: Hermetia illucens larvae.



PLS-DA image processing of the six samples of *T. molitor* larvae meal adulterated with 5% of HFr or CFr (**left**), 20% of HFr or CFr (**middle**) and 50% of HFr or CFr (**right**). **Dark blue**: background; **Light blue**: *T. molitor* larvae meal; **Green**: HFr; **Yellow**: CFr.

Abigaël ANSELMO

UMONS
University of Mons



Authentication & Traceability Pesticides



Pesticide spraying

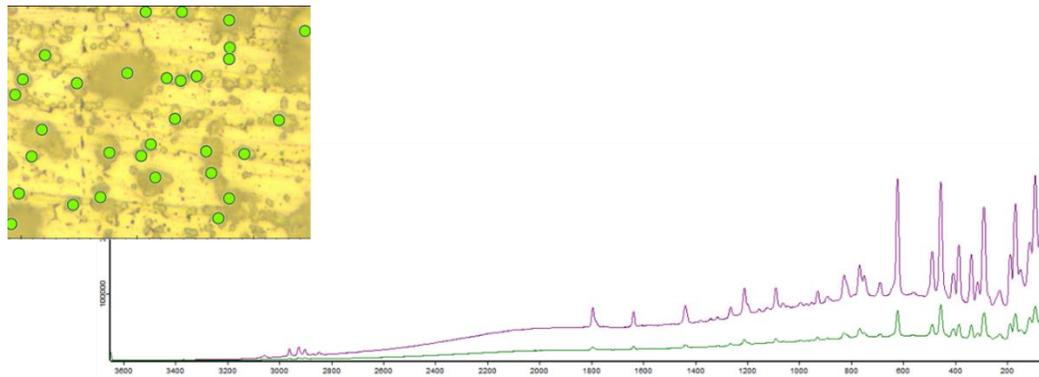


Pesticide recovery

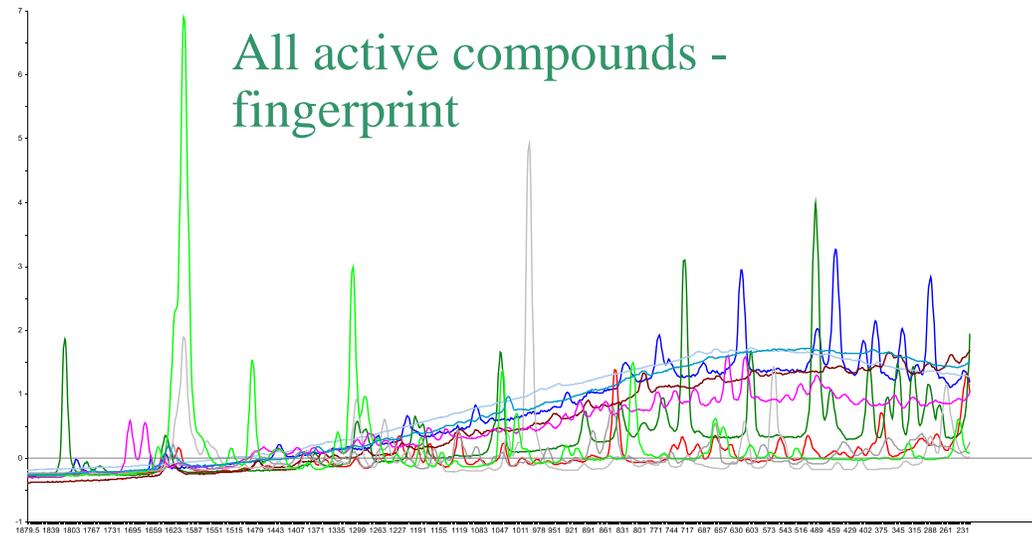


Raman microscopy

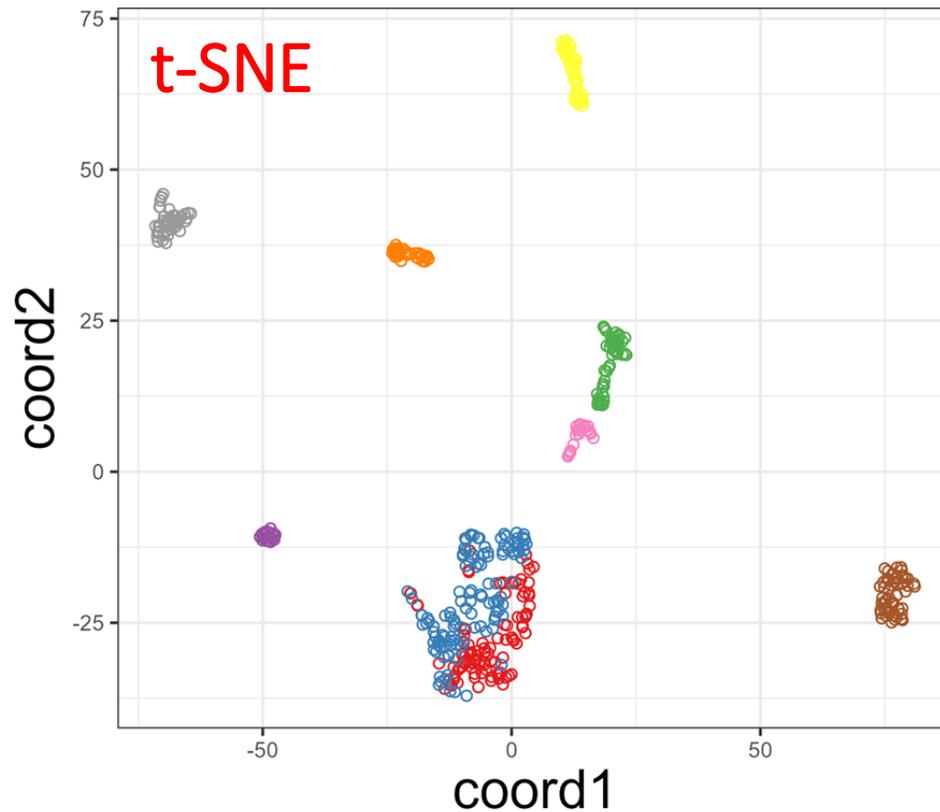
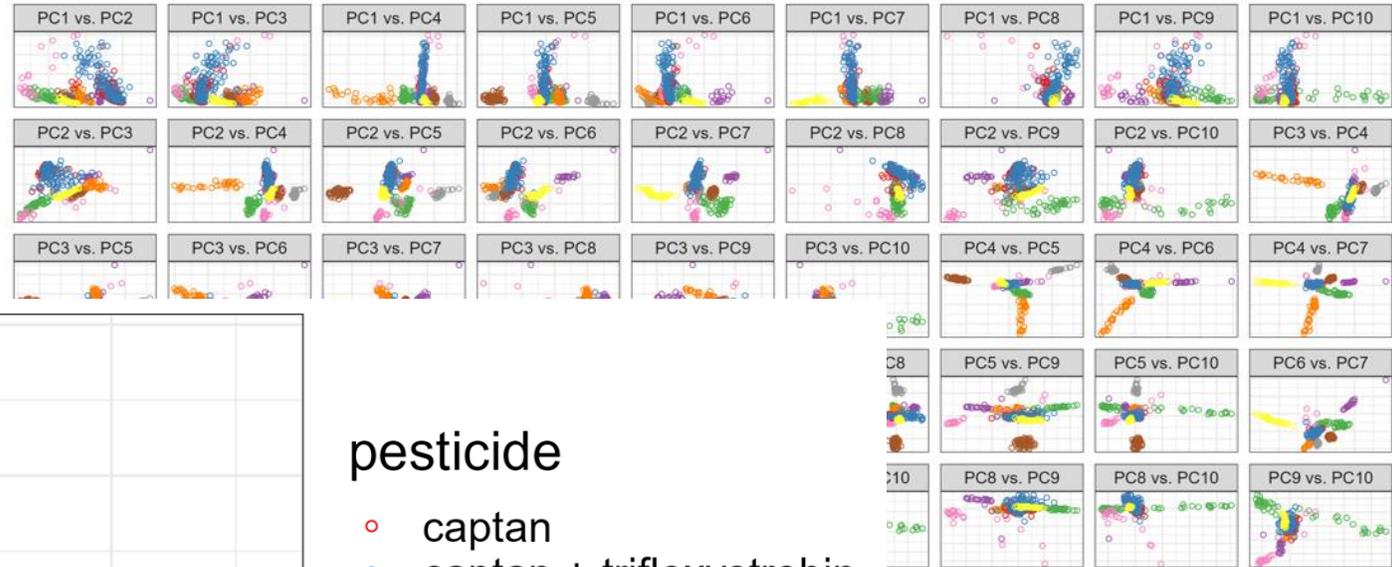
Detection of synthetic
chemical pesticides by Raman
spectroscopy in apple fruits



- captan
- difenoconazole
- folpet
- mancozeb
- mandipropamid
- pyrimethanil
- spirotramat
- tebuconazole
- thiabendazole
- trifloxystrobin



Authentication & Traceability Pesticides



pesticide

- captan
- captan + trifloxystrobin
- difenoconazole
- folpet
- mancozeb
- pyrimethanil
- spirotetramat
- tebuconazole
- thiabendazole

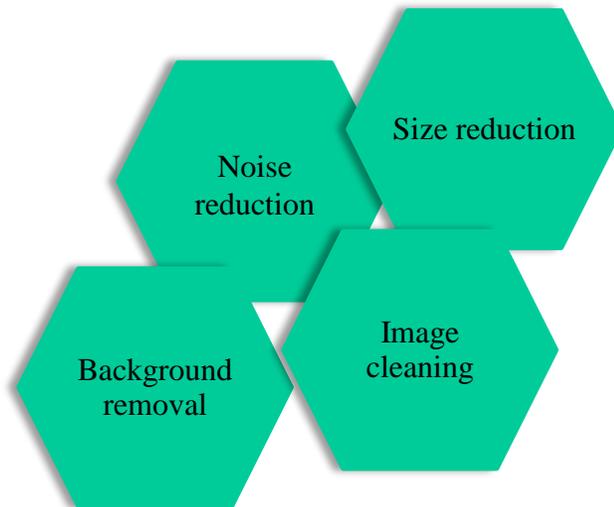
14

Use of t-distributed stochastic neighbour embedding
(t-SNE) in vibrational spectroscopy

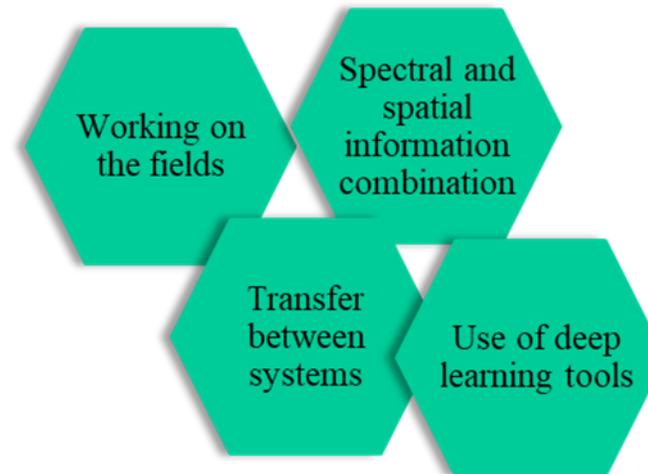
F. Stevens^a, V. Baeten^a, J.A. Fernández Pierna^a

Hyperspectral Imaging Challenges

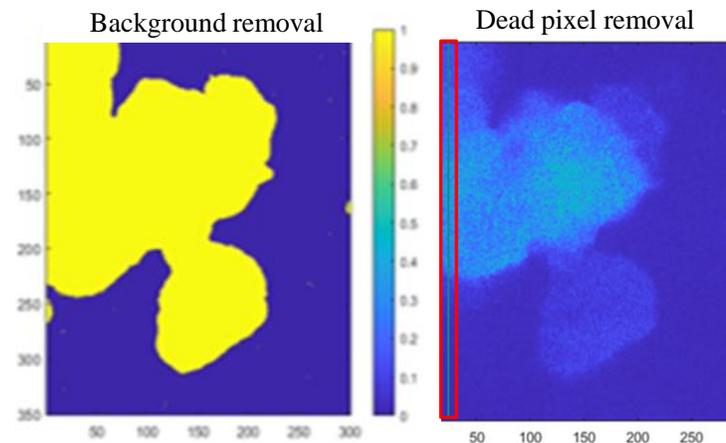
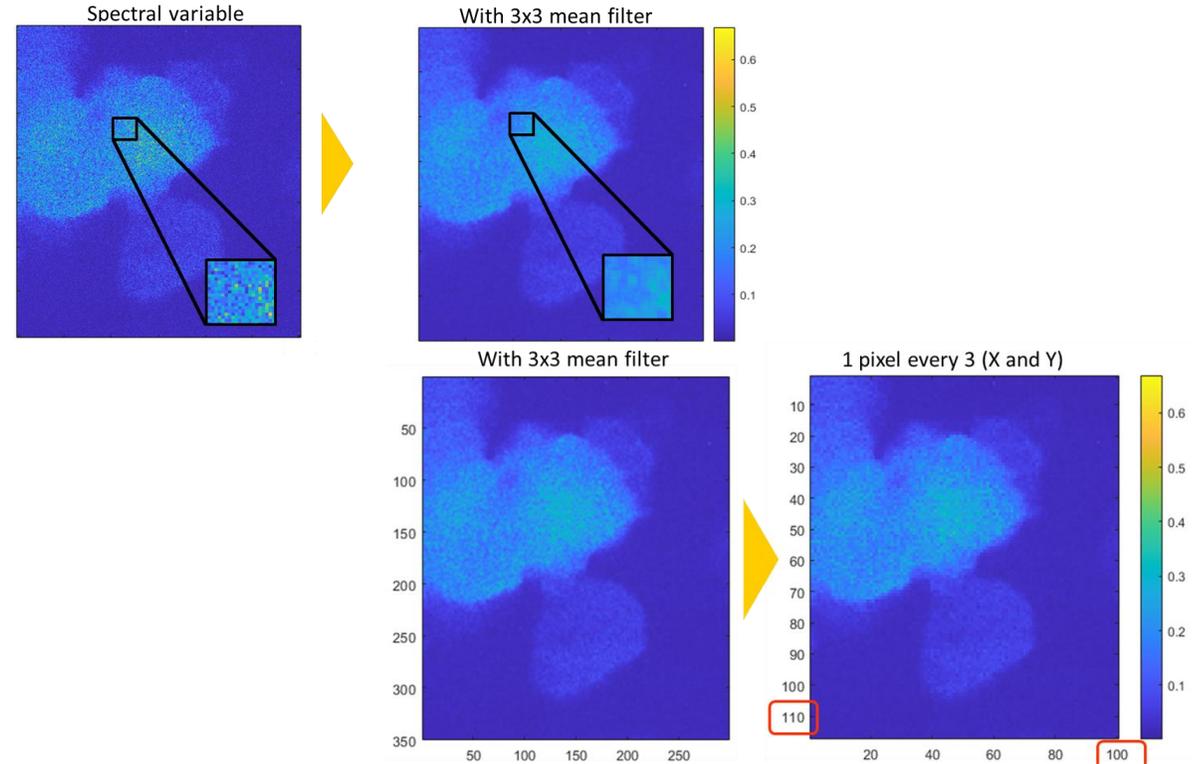
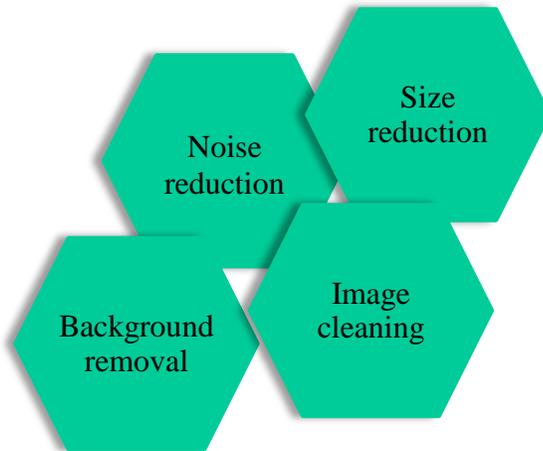
Technical challenges



Practical challenges

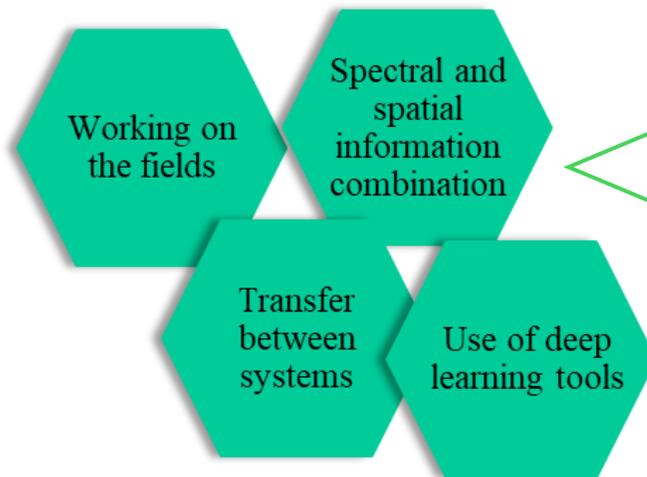


Hyperspectral Imaging Challenges



Hyperspectral Imaging Challenges

Practical challenges



- ❑ Need of imaging techniques to enable objective, non-destructive, repeatable and rapid observation of samples, not only at laboratory level but also **on the fields**.
- ❑ Need for methods to **transfer** already developed models and spectral libraries to HIS systems for rapid and reliable detection of contaminants/anomalies in food product flows.
- ❑ The **spatial dimension** is often overlooked in the analysis of hyperspectral images but is nevertheless rich in information.
- ❑ Need to exploit advanced **machine/deep learning techniques** to analyse images.

Challenges

Working on the fields

Working on
the fields

The miniaturization and portability of hyperspectral cameras are revolutionizing their application on the fields as well as across various industries, making high-resolution spectral imaging more accessible and practical than ever before.

Significant reduction in size and weight of hyperspectral cameras.
Enhanced **flexibility** and deployment on the fields.

- **Advanced Materials:** Use of lightweight, high-performance materials.
- **Compact Designs:** Integration of components into smaller form factors without compromising performance.
- **Portable Power Solutions:** Development of efficient, lightweight power sources for extended field use.



Benefits

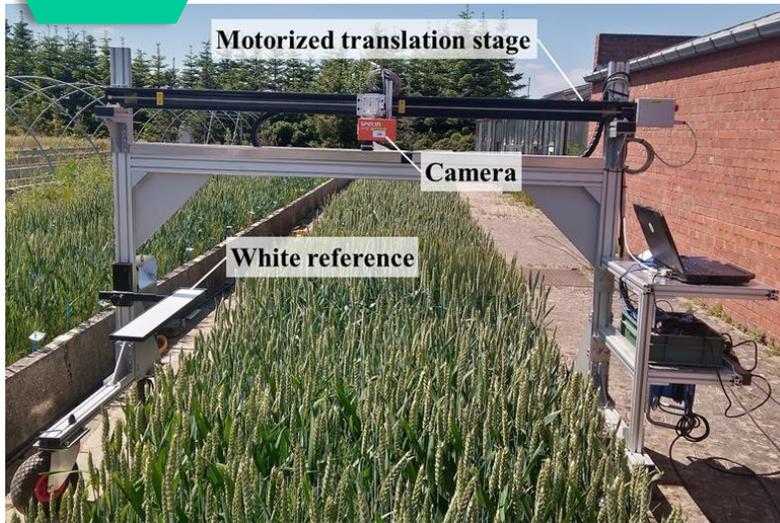
- **Ease of Use:** Greater accessibility for non-experts.
- **Cost Efficiency:** Reduction in deployment and operational costs.
- **Versatility:** Increased range of applications due to enhanced mobility.



Challenges

Working on the fields

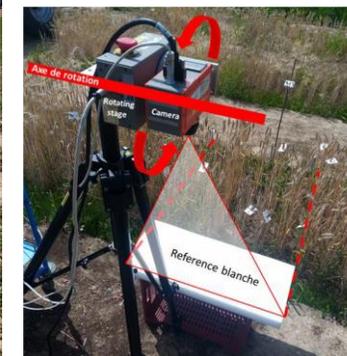
Working on the fields



Translation stage on mobile platform



Rotating stage



PhenWheat

Characterisation of growth dynamic of winter wheat varieties resistant to different biotic and abiotic stresses using a proxidetection phenotyping platform

Challenges Working on the fields

Working on the fields



Translation stage on spray boom



PhenWheat

Characterisation of growth dynamic of winter wheat varieties resistant to different biotic and abiotic stresses using a proxidetection phenotyping platform

Wallonia Agriculture SPW | Wallonia Recherche Agri Bio Tech | CRAW | LIMONS | Université de Liège



Hyperspectral Imaging Data / model transfer

Transfer between systems



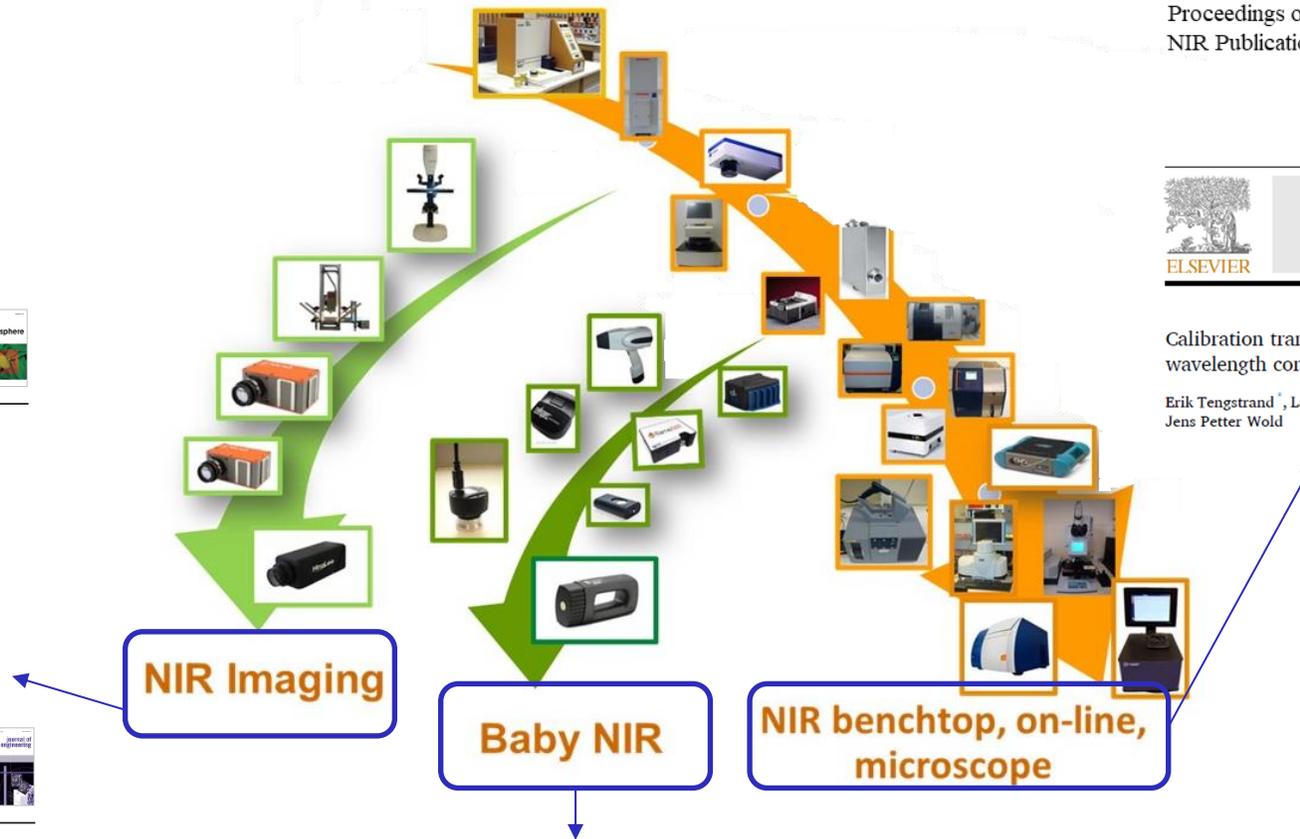
Transfer learning strategy for plastic pollution detection in soil: Calibration transfer from high-throughput HSI system to NIR sensor

Shutao Zhao, Zhengjun Qiu, Yong He



From lab to factory: A calibration transfer strategy from HSI to online NIR optimized for quality control of green tea fixation

Yujie Wang, Zhengyu Ren, Maoyu Li, Chengye Lu, Wei-Wei Deng, Zhengzhu Zhang, Jingming Ning



Calibration Transfer from Dispersive Instruments to Handheld Spectrometers

J. A. FERNÁNDEZ PIERNA, Ph. VERMEULEN, B. LECLER, V. BAETEN, and P. DARDENNE*

APPLIED SPECTROSCOPY Volume 64, Number 6, 2010

Calibration transfer in near infrared spectroscopy

P. Dardenne*

Proceedings of the 11th International NIR conference
NIR Publications, 2004



Calibration transfer between different spectrometers by wavelength correspondence

Erik Tengstrand, Lars Erik Solberg, Katinka Dankel, Tiril Aurora Lintvedt, Nils Kristian Afseth, Jens Petter Wold

Data / model transfer from/to HSI systems

Transfer
between
systems



Key Challenges in Data/Model Transfer

- **System Differences/Spectral Signature Variations**
 - ❑ Variations in spectral resolution, wavelength range, and calibration standards.
- **Environmental Factors**
 - ❑ Variability due to lighting conditions, atmospheric effects (especially for remote sensing).
- **Data Quality Issues**
 - ❑ Noise, resolution differences, and sensor-specific distortions.
- **Computational Complexity**
 - ❑ Large datasets and high dimensionality of hyperspectral data pose challenges for transferring complex models.

Data / model transfer from/to HSI systems

Transfer
between
systems

Model Transfer Techniques

➤ Transfer via calibration models

- ❑ Transfer existing calibration models to new instruments without rebuilding them.
- ❑ Slope and Bias correction (SBC)
- ❑ Model updating (augmentation)

➤ Advanced Multivariate Approaches

- ❑ Capture and model complex variability between instruments
- ❑ Canonical Correlation Analysis (CCA)
- ❑ Transfer Component Analysis (TCA)

➤ Standardization techniques

- ❑ Align spectral responses of different instruments
- ❑ Piecewise Direct Standardization (PDS)
- ❑ Direct standardization (DS)

➤ Preprocessing Techniques

- ❑ Noise reduction, spectral normalization, and atmospheric correction methods.

Hyperspectral Imaging Data / model transfer

Transfer between systems

To benefit from HSI advantages for quantitative analysis : to tackle the sampling bottleneck



Quantification of protein in wheat using near infrared hyperspectral imaging: Performance comparison with conventional near infrared spectroscopy

Ana Morales-Sillero¹, Juan A. Fernández Pierna², George Sinnaeve², Pierre Dardenne² and Vincent Baeten²

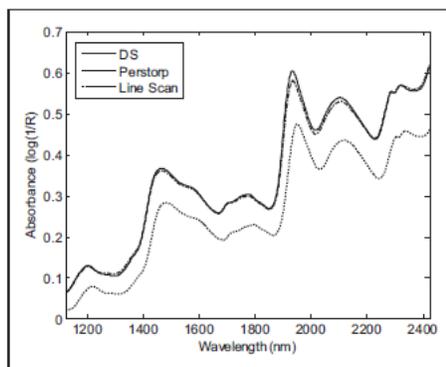


Figure 1. Mean spectrum of wheat flour obtained with the NIRS-DS, NIRS-Perstorp and NIR-HSI instruments.

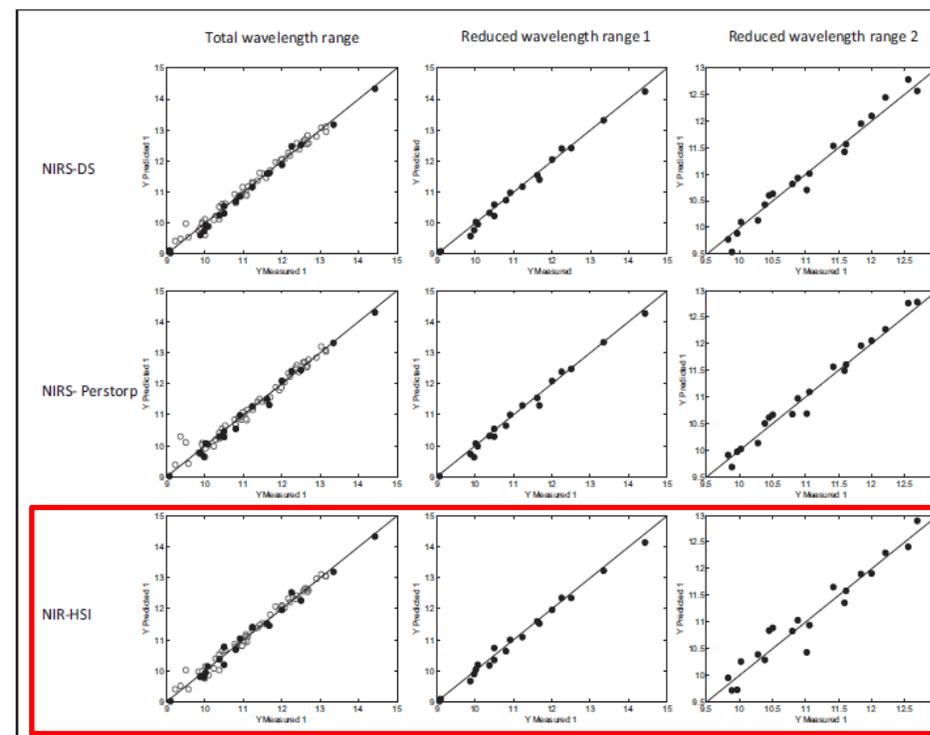
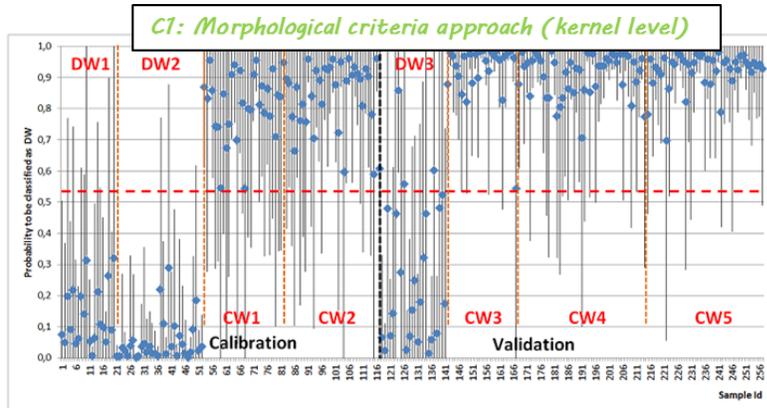


Figure 3. NIR predicted data versus reference data for protein content, for total wavelength range (strategy 1) and common wavelength range (strategy 1 and 2).

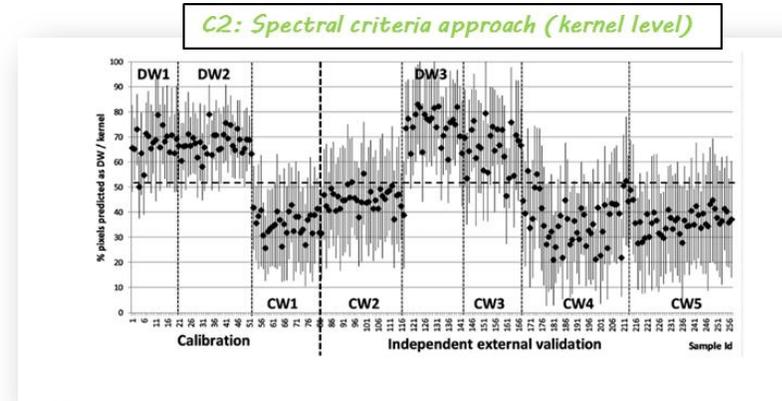
Hyperspectral Imaging

Spectral and spatial information combination

Spectral & spatial combination



Probability to be classified as DW (*: mean by kernel +/- 2SD) after applying PLSDA model performed on 8 morphological criteria (area, perimeter, circularity, maxFeret, minFeret, aspect ratio, roundness and solidity), on the 257 images of 16 kernels.



Percentage of pixels predicted as DW (*: mean by kernel +/- 2SD) after applying PLSDA model performed on NIR data, on the 257 images of 16 kernels.



Data fusion – 2 approaches combination

		on 4,105 grains				on 257 samples			
		DW (1,231 grains)		CW (2,874 grains)		DW (77 samples)		CW (180 samples)	
		Nb	%	Nb	%	Nb	%	Nb	%
1 criterion		1 right criteria		0 right criteria					
Morphological criteria	C1 (16 grains)	1,084	88.1	2,712	94.4	73	94.8	180	100
NIR spectral profile	C2 (16 grains)	1,156	93.9	2,618	91.1	77	100	174	96.7
2 criteria		1 or 2 right criteria		0 right criteria		mean 2 criteria		mean 2 criteria	
	C1+C2 (16 grains)	1,216	98.8	2,471	86.0	77	100	180	100

Discrimination between durum and common wheat kernels using near infrared hyperspectral imaging

Philippe Vermeulen^{a,*}, Michele Suman^b, Juan Antonio Fernández Pierna^a, Vincent Baeten^a

^a Food and Feed Quality Unit (U15), Valorisation of Agricultural Products Department (D4), Walloon Agricultural Research Centre (CRA-W), Henseval Building, Chaussée de Namur 24, 5030, Gembloux, Belgium

^b Research Development & Quality, Barilla G. & R. Fratelli S.p.A, Via Mantova 166, 43100, Parma, Italy



Ing Philippe Vermeulen



Hyperspectral Imaging

Use of deep learning tools

Use of deep learning tools



Win4Collective : **QUALISPECTRA**

Advanced Machine Learning algorithms for the analysis of hyperspectral images applied to the quality control of agri-food products



Centre d'Excellence en Technologies de l'Information et de la Communication
www.cetic.be



Hyperspectral Imaging

Use of deep learning tools

Use of deep learning tools

AIM: to improve food safety by developing **advanced imaging techniques**, particularly hyperspectral, combined with **artificial intelligence**.

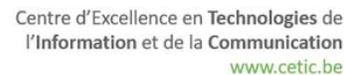
FOCUS on exploiting the often neglected **spatial dimension** of images to identify contaminants, guarantee product homogeneity and understand variations in spectra over time.

The project aims to demonstrate the **many industrial applications** of imaging to enhance food quality and safety.



Win4Collective : **QUALISPECTRA**

Advanced Machine Learning algorithms for the analysis of hyperspectral images applied to the quality control of agri-food products



Hyperspectral Imaging

Use of deep learning tools

Use of deep learning tools



CASE STUDY 1: Heterogeneity of blends

- Food and pharmaceutical industries
- Uniform distribution of the mixture's properties
- Essential control to verify this homogeneity

CASE STUDY 2: Phenotyping

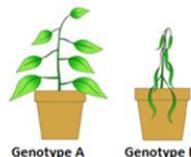
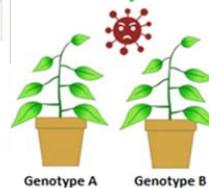
- Phenotyping is a key principle in varietal selection:
- Quantifying the observable characteristics of an organism to understand the interaction between its genes and its environment.
- Phenotype = Genotype + Environment



Win4Collective : **QUALISPECTRA**

Advanced Machine Learning algorithms for the analysis of hyperspectral images applied to the quality control of agri-food products

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www.cetic.be



Use of AI combined to Hyperspectral Imaging QUALISPECTRA project

CASE STUDY 1: Heterogeneity of blends

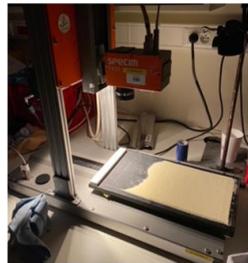
Wheat and durum blends



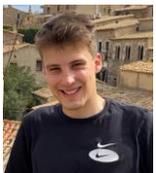
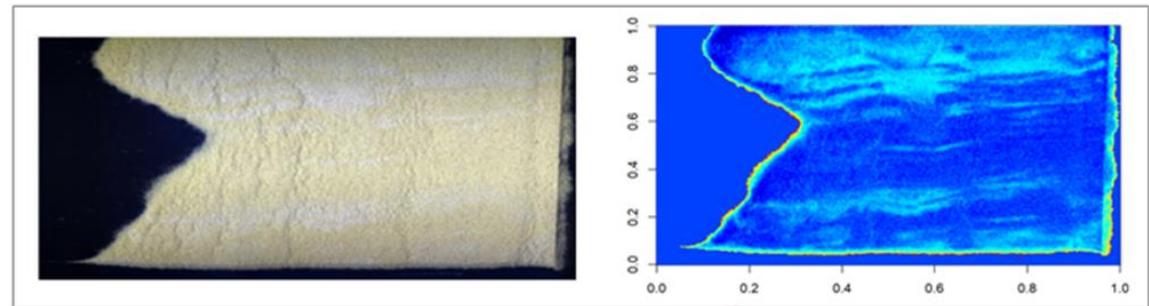
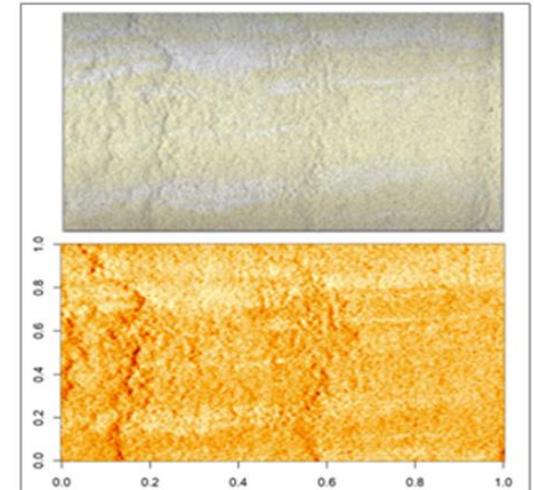
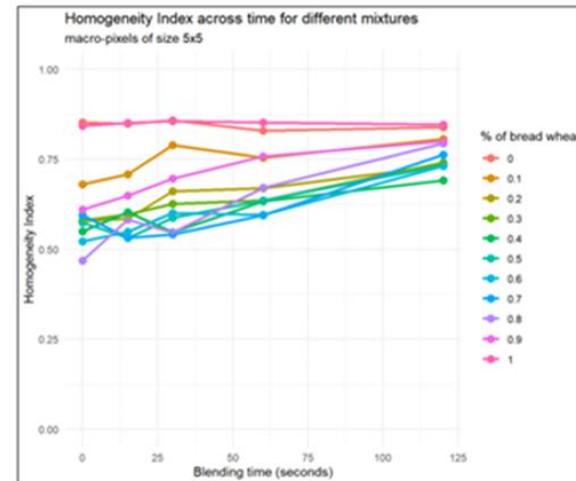
275 samples of hard wheat-wheat semolina mix



Blending with 5 mixing times



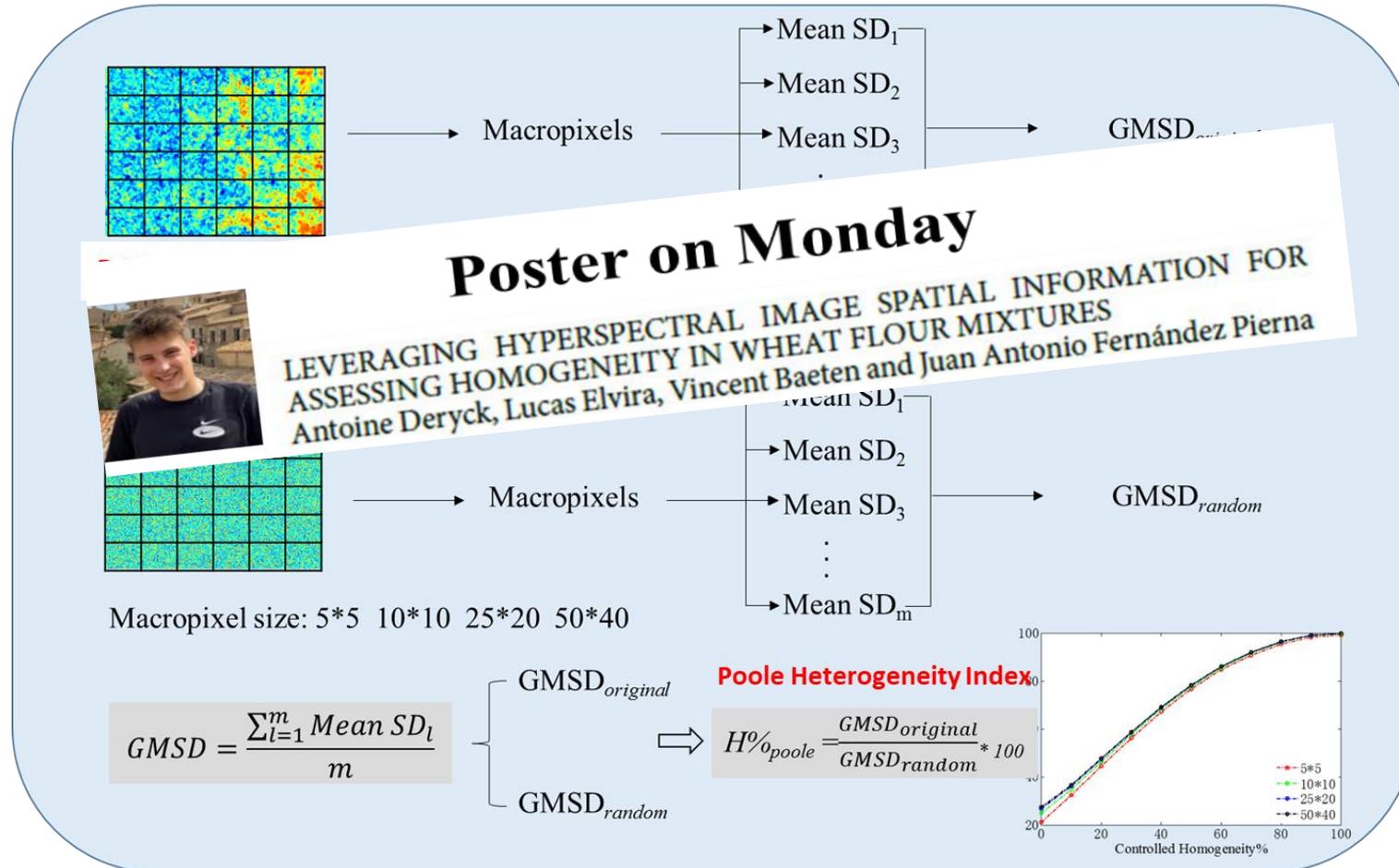
Specim FX10 system measurements (400-1000 nm)



Ing Antoine Deryck

Use of AI combined to Hyperspectral Imaging QUALISPECTRA project

CASE STUDY 1: Heterogeneity of blends



Dr. Guanghui Shen

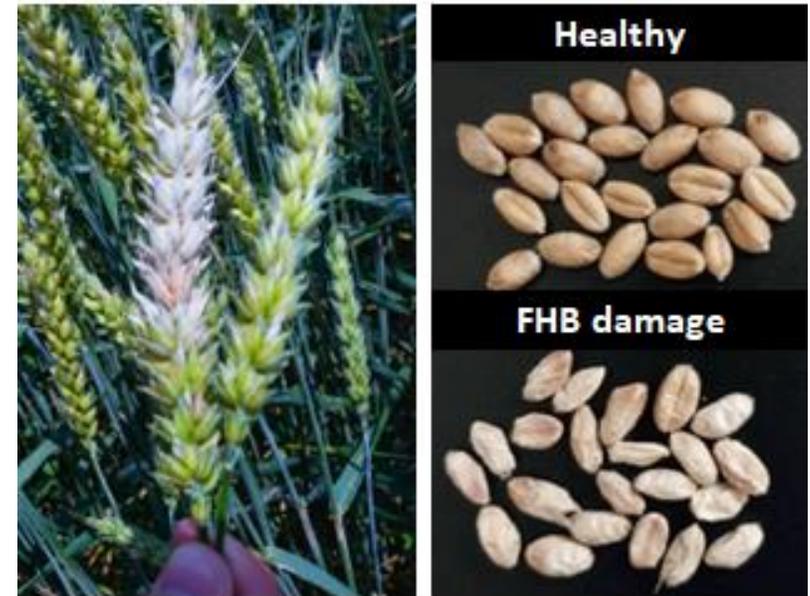
Use of AI combined to Hyperspectral Imaging QUALISPECTRA project

CASE STUDY 2: Phenotyping

Application to fusariosis of wheat

- ❑ Fungal disease infecting wheat ears
- ❑ Causes damages to grain
 - Reduces yield and quality
- ❑ Can produce mycotoxins
 - Danger to human and animal health

Fungicide treatment only preventive and not totally effective



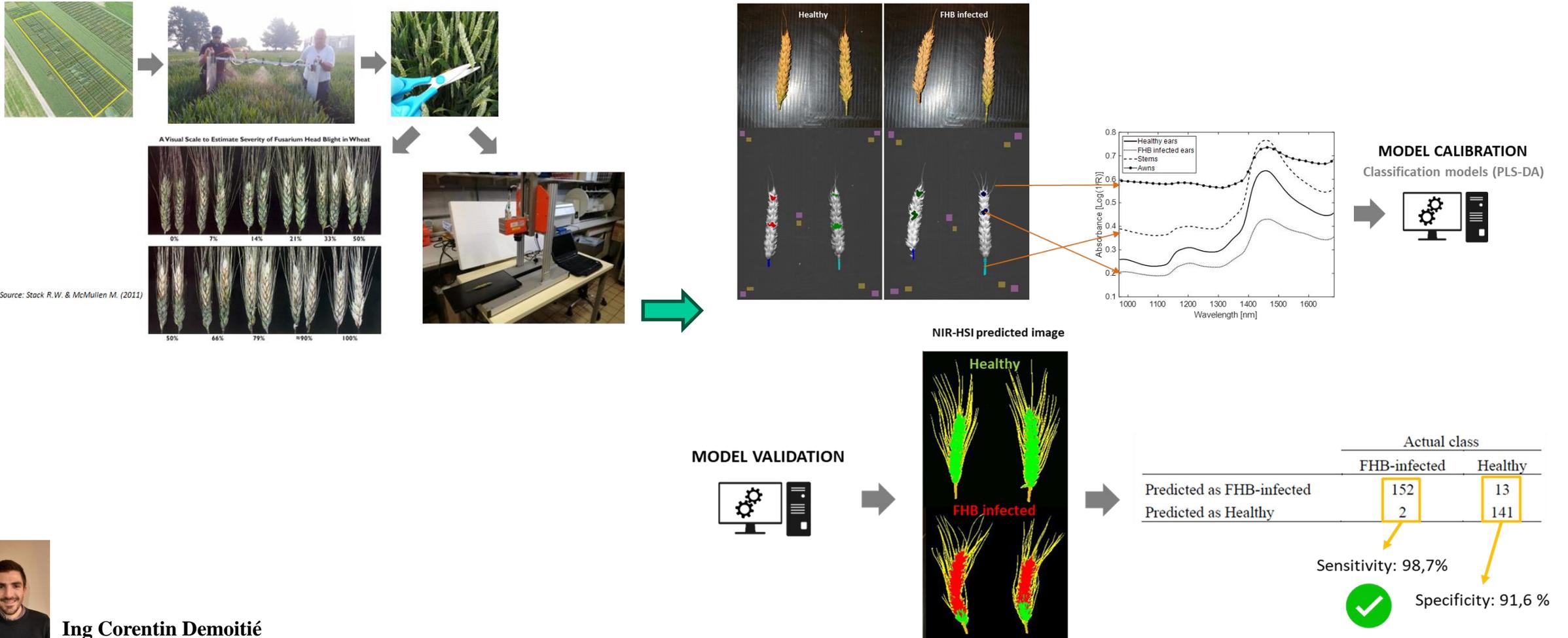
Source: Birr T. et al. (2020)



Dr Damien Vincke

Use of AI combined to Hyperspectral Imaging QUALISPECTRA project

CASE STUDY 2: Phenotyping



Ing Corentin Demoitie

Extension to other spectroscopic techniques

Raman Imaging

LAMBDA-X | MASTERS IN INNOVATION

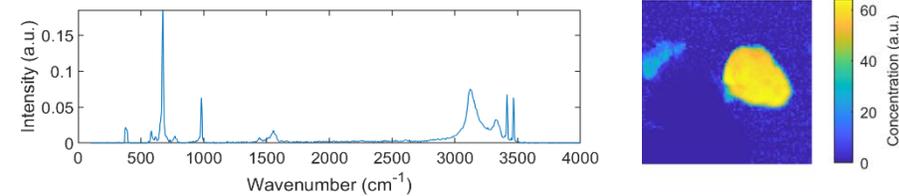


RESEARCH ARTICLE

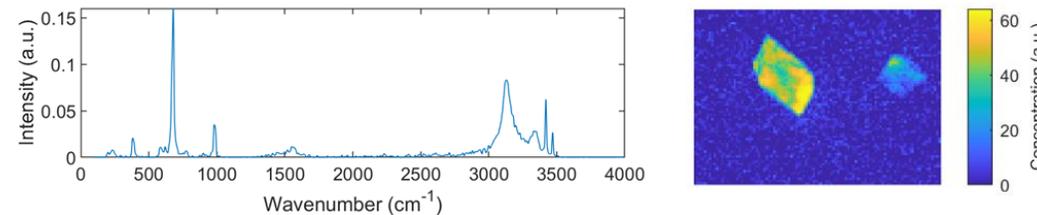
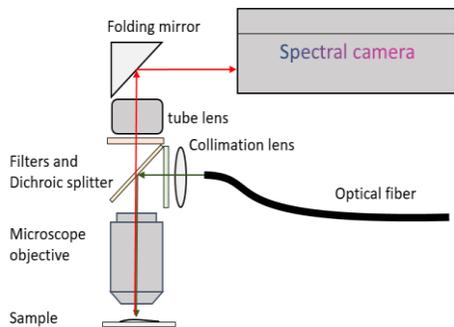
Raman Fourier transform imaging: application to melamine and melamine-milk powder mixtures analysis

François Stevens, Didier Beghuin ✉, Maxime Delgrange, Quentin Arnould, Vincent Baeten, Juan Antonio Fernández Pierna

First published: 30 June 2022 | <https://doi.org/10.1002/jrs.6415>



MCR-ALS analysis of a mixture of melamine and powder milk

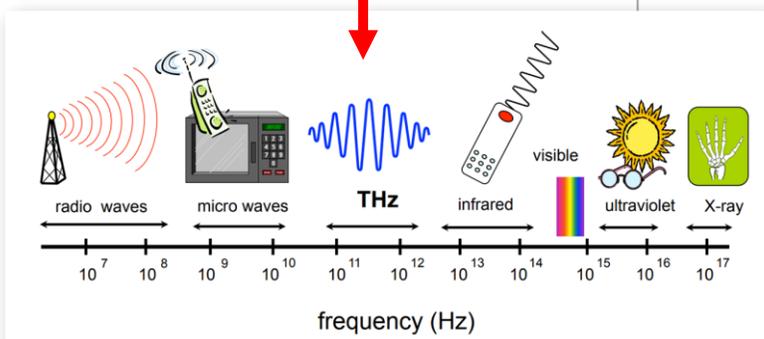
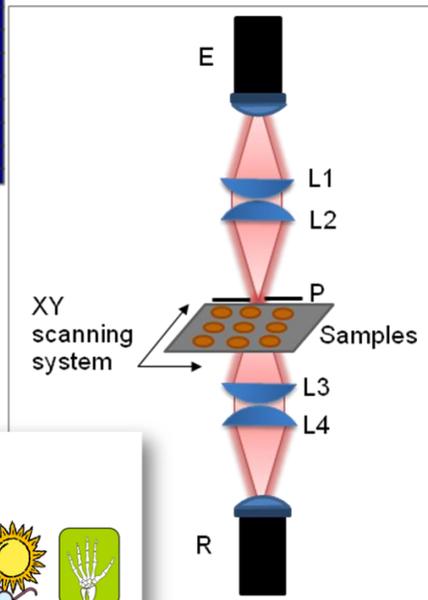
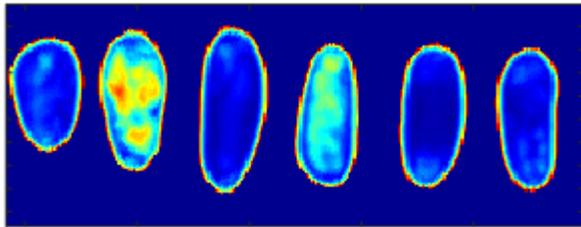


MCR-ALS analysis of melamine diluted 100 times on SERS

Extension to other spectroscopic techniques

Terahertz Imaging

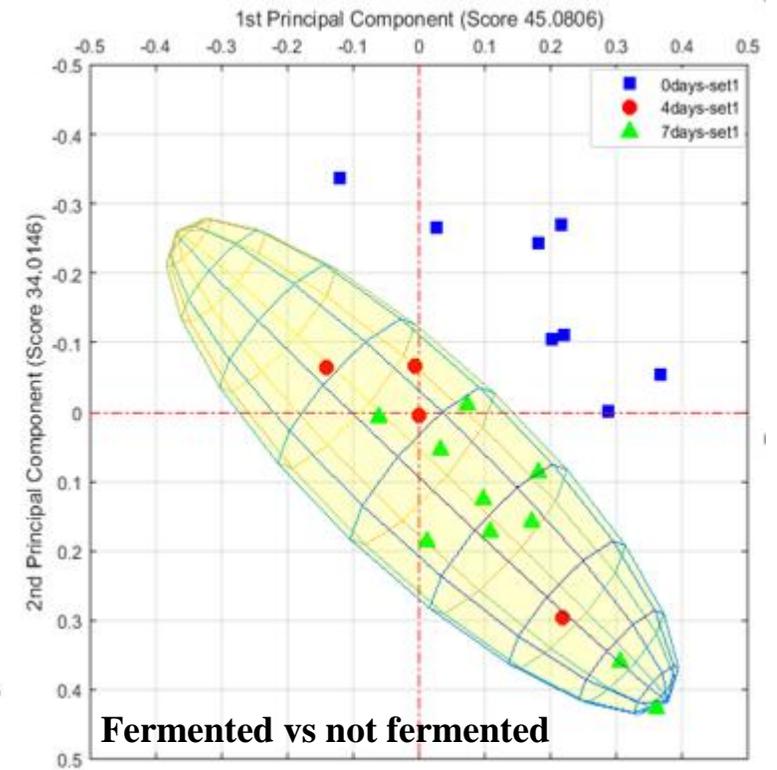
Multitel
INNOVATION CENTRE



> Int J Food Microbiol. 2022 Mar 16;365:109537. doi: 10.1016/j.ijfoodmicro.2022.109537. Epub 2022 Jan 14.

A method for non-destructive determination of cocoa bean fermentation levels based on terahertz hyperspectral imaging

Dinh T Nguyen¹, Audrey Pissard², Juan Antonio Fernández Pierna², Hervé Rogez³, Jesus Souza³, Fabian Dortu⁴, Saurav Goel⁵, Yves Hernandez⁴, Vincent Baeten²



Conclusion - Challenges and opportunities



Initial Investment: High upfront costs for equipment and software

Data management: Find easy ways to manage images and spectra.

Innovation: Continuous R&D efforts to improve sensor technology, miniaturization and data processing capabilities.

Partnerships: Collaborations with academic institutions and industries to expand application areas.

Conclusion - Challenges and opportunities



Economic Benefits: Improved efficiency and productivity in various industries through precise monitoring and analysis.

Long-term Savings: Reduction in operational costs and wastage through accurate data insights

Integration with AI, IoT, and cloud computing to unlock new potential.

Transfer of data / models between systems for broader applications.

Conclusion - Challenges and opportunities



In the agri-food sector, **monitoring crop quality, identifying diseases or pests, optimising harvesting** and ensuring food quality throughout the agricultural supply chain

Fraud and counterfeit control; regulatory compliance

Technology transfer to other industries in the biochemical sector: pharmaceuticals, cosmetics, agrochemicals, etc

THANK
YOU!
😊

Kiitos

